

零件手册

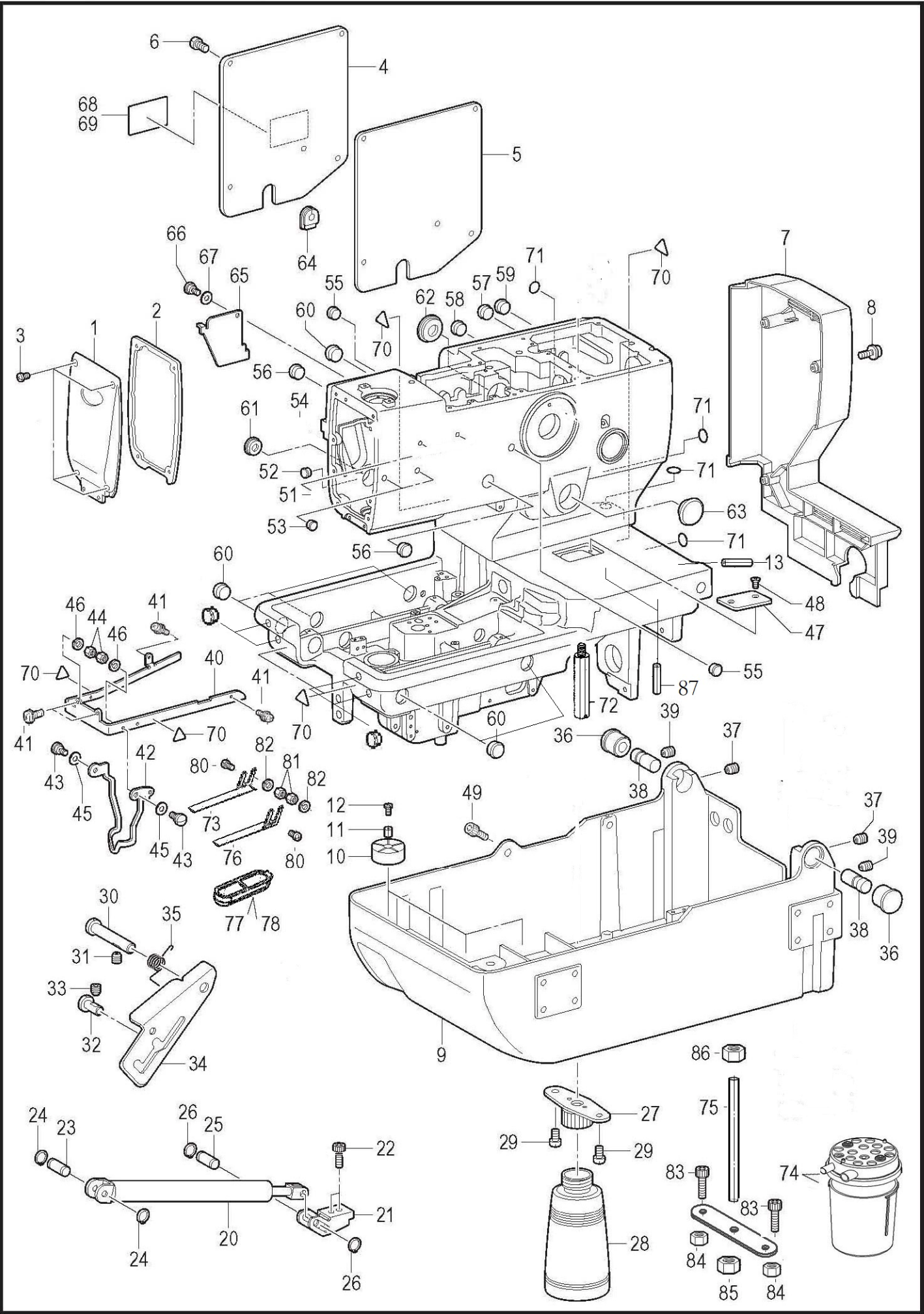
Parts Manual

9820

电子圆头锁眼机

Electronic eyelet sewing machine

A . 机体部分 / Machine body

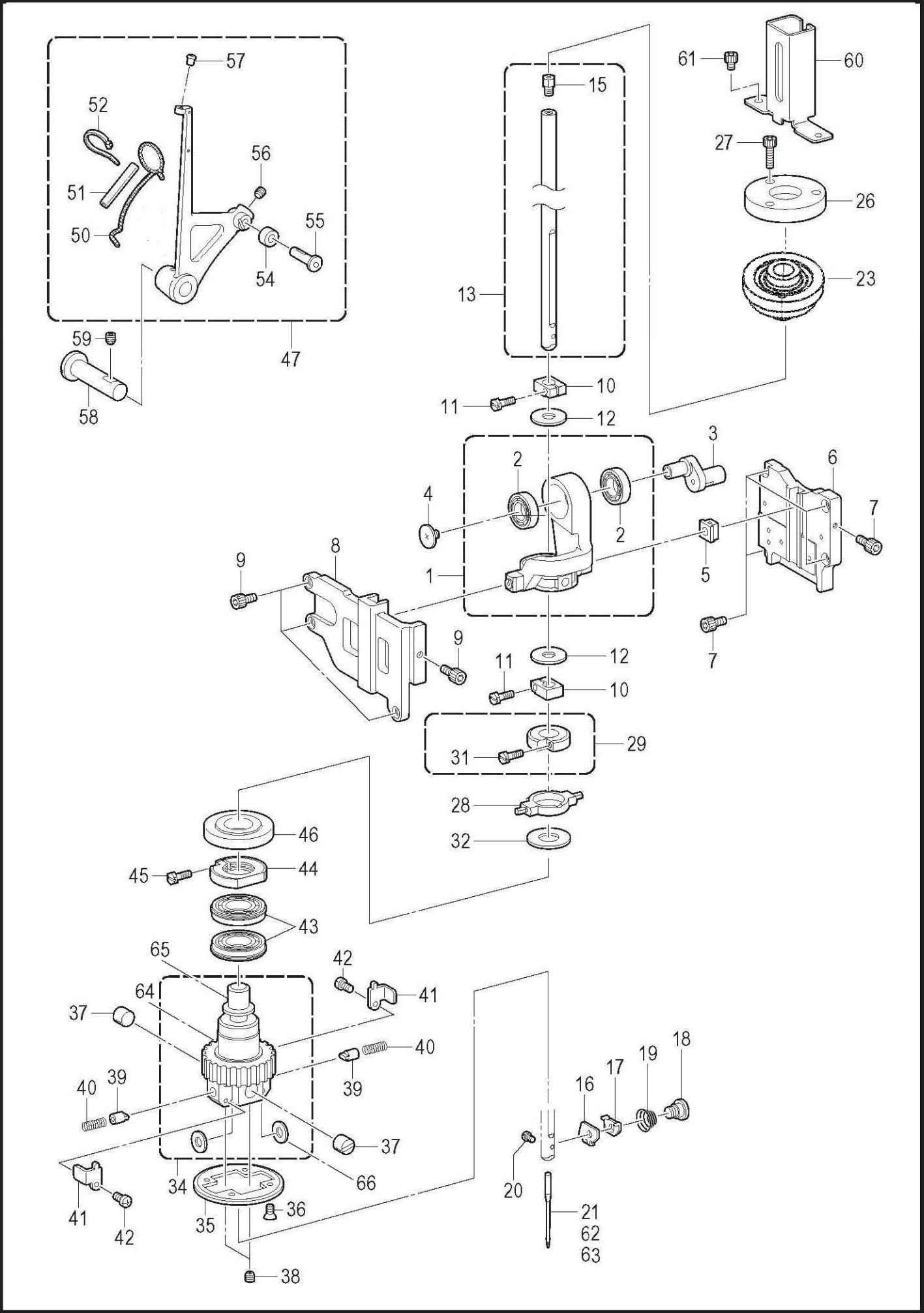


特种机系列>9820>A:机体部分 / Machine body

序号 NO	品号CODE	名称	NAME	数量		
				00基础款	01-以00款做增减	02-以00款做增减
1	PF9820A1	主面板	MAIN PLATE	1		
2	PF9820A2	主面板垫片	MAIN PLATE PACKING	1		
3	PF1790S0102	螺钉M5X12	SCREW PAN M5X12	4		
4	PF9820A4	侧板	REAR COVER	1		
5	PF9820A5	侧板垫片	REAR COVER PACKING	1		
6	PF1790S0102	螺钉M5X12	SCREW PAN M5X12	5		
7	PF9820A7	皮带罩	BELT COVER	1		
8	PF9820A8	螺栓（带垫圈）	SCREW PAN (S/P WASHER) M4X16	4		
9	031205027	底板台	BED BASE	1		
10	PF9820A10	底座防震垫	BED BASE CUSHION	3		
11	PF9820A11	垫块4X6.5	SPACER 4X6.5	3		
12	PF9820A12	螺钉M4X12	SCREW BIND M4X12	3		
13	9820A13	弹簧销AW5	PIN SPRING ROLL AW5	1		
20	PF9820A20	缓冲器	GS SPRING	1		
21	PF9820A21	GS支撑板	GS SUPPORT PLATE	1		
22	PF430GC70	螺栓（带垫圈）M6X16	BOLT SOCKET (S/P WASHER)M6X16	2		
23	PF9820A23	GS销F	SUPPORT PIN, F :GS	1		
24	1310C311	轴用挡圈C8	RETAINING RING EXTERNAL C8	2		
25	PF9820A25	GS支撑轴	GS SUPPORT SHAFT	1		
26	1310C311	轴用挡圈C8	RETAINING RING EXTERNAL C8	2		
27	PF9820A27	废油盖支撑组件	DUST OILER SUPPORT ASSY	1		
28	PF1310R09	油壶	OILER	1		
29	PF1900A0106	螺钉M5X8	SCREW PAN M5X8	2		
30	PF9820A30	绞链杆轴	HINGE LEVER SHAFT	1		
31	PF1900A0204	固定螺钉M6X8	SET SCREW SOCKET (CP) M6X8	1		
32	PF9820A32	绞链支撑轴	HINGE SUPPORT SHAFT	1		
33	PF1900A0244	固定螺钉M5X8 (M6X8)	SET SCREW SOCKET (CP) M6X8	1		
34	PF9820A34	头部支撑手柄	HEAD SUPPORT LEVER	1		
35	PF9820A35	弹簧A	SPRING TWIST A	1		
36	PF9820A36	绞链B	HINGE B	2		
37	PF1900A0204	固定螺钉M6X8	SET SCREW SOCKET (CP) M6X8	2		
38	PF9820A38	底板绞链轴	BED HINGE SHAFT	2		
39	PF1900A0204	固定螺钉M6X8	SET SCREW SOCKET (CP) M6X8	2		
40	PF9820A40	针导向盖	NEEDLE GUIDE COVER	1		
41	PF1310C233	螺钉M4X8	SCREW PAN M4X8	4		
42	PF9820A42	护指器	FINGER GUARD	1		
43	PF9820A43	段螺钉M4	SHOULDER SCREW M4	2		
44	PF1900A0518	六角螺母M4	NUT 2 M4	2		
45	PF9820A45	弹簧垫圈	WAVE WASHER	2		
46	9820A46	弹簧垫圈2-4	WASHER SPRING 2-4	2		
47	PF9820A47	底板盖	BED COVER	1		
48	PF1310D137	螺钉M4X10	SCREW, FLAT M4X10	2		
49	PF9820A49	螺栓（带垫圈）M8X30	BOLT SOCKET (S/P WASHER)M8X30	1		

51	PF9820A50	橡皮塞4.3	RUBBER CAP, 4.3	2		
52	PF9820A54	橡皮塞8.5	RUBBER CAP, 8.5	1		
53	PF9820A54	橡皮塞8.5	RUBBER CAP, 8.5	2		
54	PF9820A54	橡皮塞8.5	RUBBER CAP, 8.5	4		
55	PF9820A55	橡皮塞10.5	RUBBER CAP, 10.5	4		
56	PF9820A56	橡皮塞18.5	RUBBER CAP, 18.5	2		
57	PF9820A56	橡皮塞18.5	RUBBER CAP, 18.5	1		
58	PF9820A56	橡皮塞18.5	RUBBER CAP, 18.5	1		
59	PF9820A56	橡皮塞18.5	RUBBER CAP, 18.5	1		
60	PF9820A60	橡皮塞22	RUBBER CAP, 22	6		
61	PF9820A61	橡皮塞23.5	RUBBER CAP 23.5	1		
62	PF9820A62	橡皮塞38.5	RUBBER CAP 38.5	1		
63	PF9820A63	橡皮塞	RUBBER CAP	1		
64	PF9820A64	线管	CORD BUSH	1		
65	PF9820A65	窗盖	Z-WINDOW COVER	1		
66	PF9820A43	段螺钉M4	SHOULDER SCREW M4	1		
67	PF9820A45	弹簧垫圈	WAVE WASHER	1		
72	PF9990101	螺栓（长）	SCREW	1		
73	PF9820A73	照明灯安装板(左)	Mounting plate (L)	1		
74	PF9820A74	废料桶	Waste barrels	1		
75	PF9820A75	废料桶吊杆	derrick	1		
76	PF9820A76	照明灯安装板(右)	Mounting plate (R)	1		
78	PF9820A78	照明灯（大豪款5V）	floodlight	1		
80	PF6150106	照明灯安装板螺钉	SCREW	2		
81	PF68425D23	照明灯安装螺母	NUT	2		
82	PF1310L7	照明灯安装垫片	WASHER	2		
83	PF1310C252	螺栓M4X10	SCREW BIND M4X10	2		
84	PF1310L06	六角螺母M4	NUT M4	2		
85	PF22520706	六角螺母M5	NUT M5	1		
86	PF1310D141	六角螺母M6	NUT M6	1		
87	PF1310A02	定位销	INPUT PIN	2		

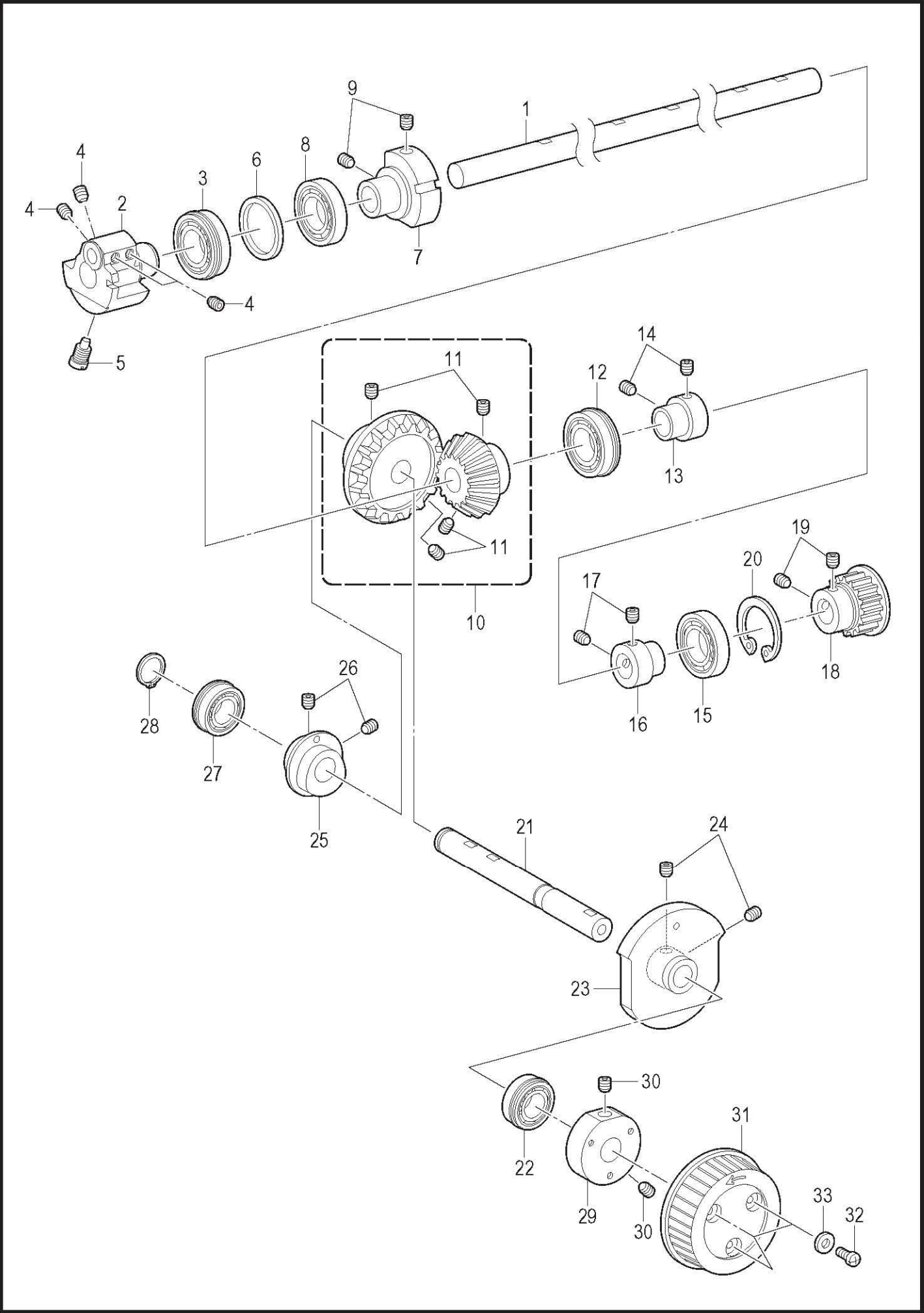
B . 针杆·挑线杆装置 / Needle bar and thread take-up mechanism



特种机系列>9820>B.针杆 . 挑线杆装置 / Needle bar and thread tak up mechanism

序号 NO	品 号CODE	名称	NAME	数量		
				00基础 款	01-以00 款做增减	02-以00 款做增减
1	PF9820B1	曲柄连杆总组件	CRANK ROD UNIT	1		
2	PF9820B2	轴承608ZZ	BALL BEARING 608ZZ	2		
3	PF9820B3	针杆曲柄	NEEDLE BAR CRANK	1		
4	PF9820B4	螺钉 SM3. 57-40X6L	SCREW, SM3. 57-40X6 L	1		
5	PF9820B5	滑块8X10D	SLIDE BLOCK 8X10D	1		
6	PF9820B6	滑块导向D	SLIDE BLOCK GUIDE D	1		
7	PF1310C252	内六角 螺栓M4X10	BOLT SOCKET M4X10	5		
8	PF9820B8	滑块导向F	SLIDE BLOCK GUIDE F	1		
9	PF1310C252	内六角 螺栓M4X10	BOLT SOCKET M4X10	4		
10	PF9820B10	针杆抱箍	NEEDLE BAR CLAMP	2		
11	PF9820B11	固定螺钉M3-13L9	NEEDLE BAR BRACKET SCREW	2		
12	PF9820B12	垫圈 8X21X1.5	WASHER 8X21X1.5	2		
13	PF9820B13	针杆组件L	NEEDLE BAR ASSY L	1		
16	PF9820B16	线导向A	NEEDLE GUIDE, A	1		
17	PF9820B17	压线板A	NEEDLE THREAD HOLDER PLATE, A	1		
18	PF9820B18	段螺钉SM3. 18X40	SHOULDER SCREW, SM3. 18	1		
19	PF9820B19	调整弹簧	TENSION SPRING	1		
20	PF9990225	固定螺钉SM3. 18	SET SCREW, SM3. 18	1		
21	PF9820B21	机针16	<For-00> NEEDLE, DO x 558-NY2 (#16)	1		
23	PF9820B23	针杆轴套组件	NEEDLE BAR BUSH U ASSY	1		
26	PF9820B26	针杆轴套支撑基座C	NEEDLE BAR BUSH HOLDER BASE C	1		
27	PF1310C131	内六角 螺栓M4X20	BOLT SOCKET M4X20	3		
28	PF9820B28	针摆水平连杆	ZIGZAG HORIZON LINK	1		
29	PF9820B29	针杆支架组件	NEEDLE BAR BLOCK BRACKET ASSY	1		
31	PF9820D26	固定螺钉	NEEDLE BAR BRACKET SCREW	1		
32	PF9820B32	针杆管套	NEEDLE BAR BLOCK COLLAR	1		
35	PF9820B35	手轮法兰	PULLEY FLANGE	1		
36	PF1310C106	十字头 螺钉M3X6	SCREW, FLAT M3X6	4		
37	PF9820B37	针杆导向管套	NEEDLE BAR GUIDE COLLAR	2		
38	PF1310J19	固定螺钉M4X5	SET SCREW SOCKET (CP) M4X5	2		
39	PF9820B39	针杆导向	NEEDLE BAR GUIDE	2		
40	PF9820B40	弹簧	NEEDLE BAR GUIDE SPRING	2		
41	PF9820B41	针杆导向支撑板	NEEDLE BAR GUIDE SUPPORT PLATE	2		
42	PF1310E22	螺钉M3X6	SCREW PAN M3X6	2		
43	PF9820B43	轴承 6805ZZNR	BALL BEARING 6805ZZNR	2		
44	PF9820B44	针杆齿轮螺母	NEEDLE BAR GUARD NUT	1		
45	PF9820B11	固定螺钉M3-13L9	NEEDLE BAR BRACKET SCREW	1		
46	PF9820B46	齿轮螺母盖	GEAR NUT COVER	1		
47	PF9820B47	挑线杆	THREAD TAKE-UP LEVER UNIT	1		
54	PF9820B54	滚轮	ROLLER	1		
55	PF9820B55	滚轮轴	ROLLER SHAFT	1		
56	BF310164514	固定螺钉M5X5	SET SCREW SOCKET (FT) M5X5	1		
57	PF9820B57	线导向	THREAD GUIDE	1		

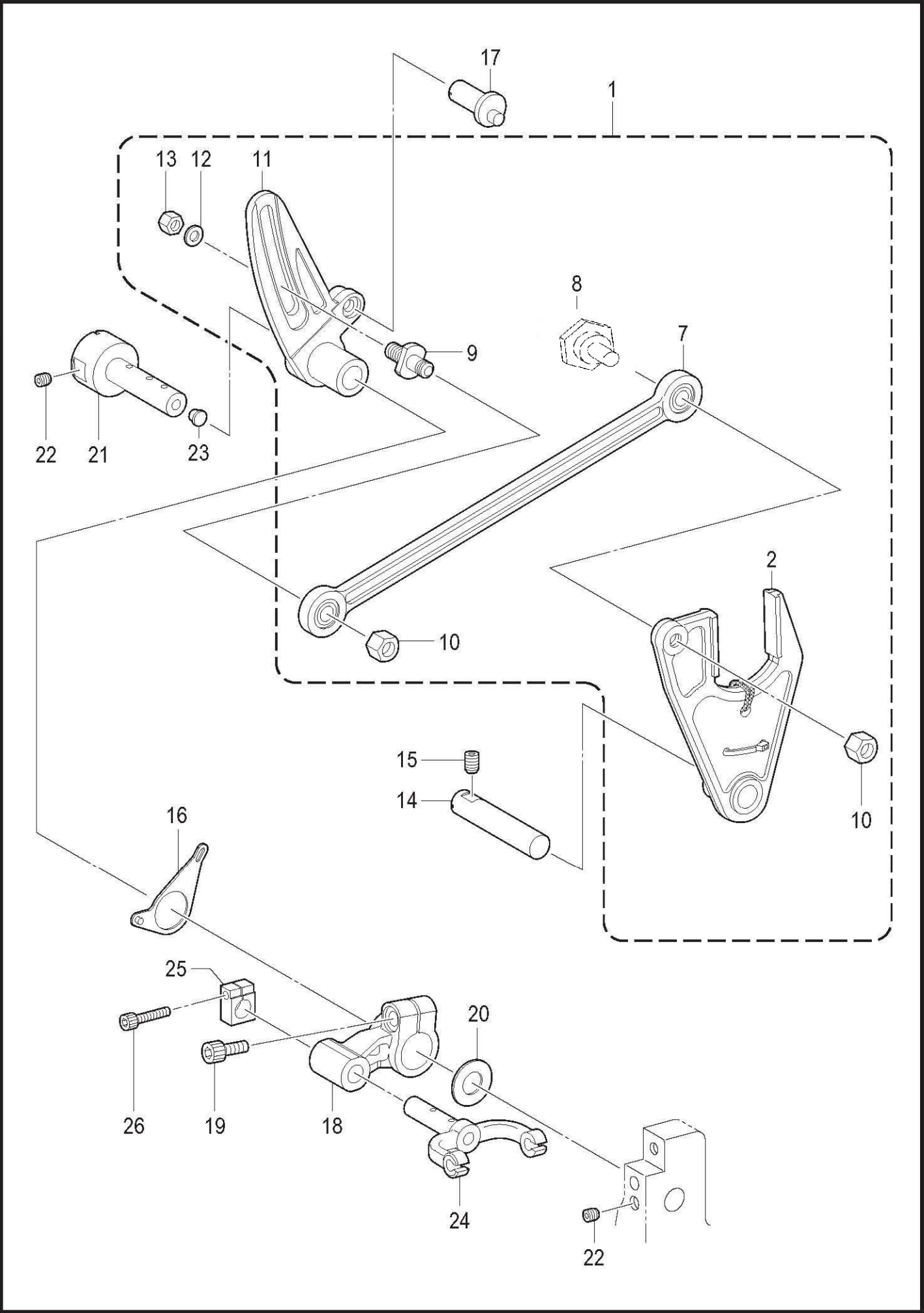
58	PF9820B58	挑线杆支撑轴	THREAD TAKE-UP L SUPPORT SHAFT	1		
59	PF1900A0204	固定螺钉M6X8	SET SCREW SOCKET (CP) M6X6	1		
60	PF9820B60	针杆护架	NEEDLE BAR GUARD	1		
61	PF1310D239	内六角 螺栓M4X6	BOLT SOCKET M4X6	2		
64	PF9820B3401	针杆齿轮（带轮）	The needle bar gear	1		
65	PF9820B3402	针杆齿轮轴	The needle bar gear shaft	1		
66	PF9820B3403	针杆齿轮基座垫圈	WASHER	2		



特种机系列>9820>C.上轴装置 / Upper shaft mechanism

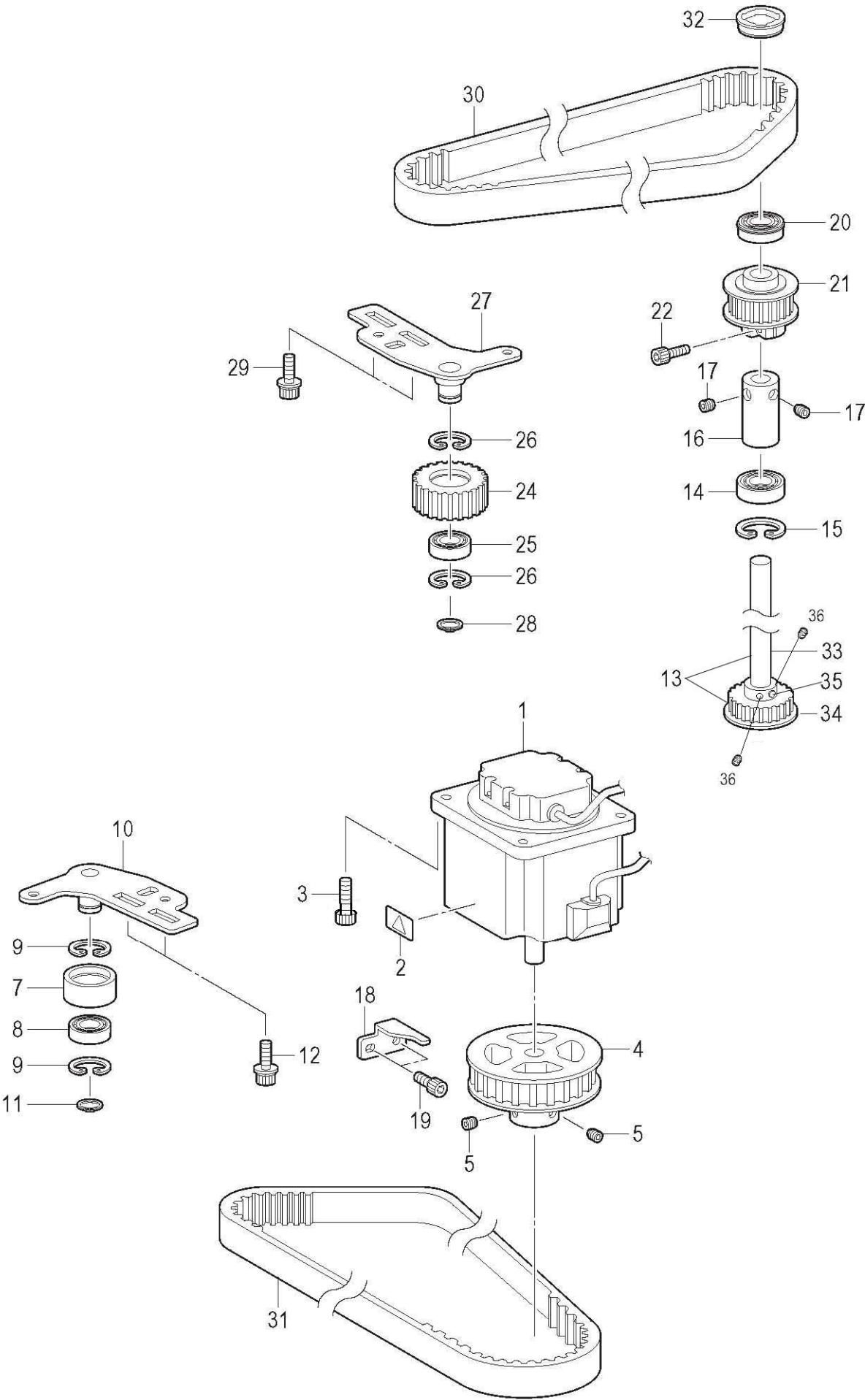
序号 NO	品号CODE	名称	NAME	数量		
				00基础 款	01-以00 款做增	02-以00 款做增
1	PF9820C1	上轴	UPPER SHAFT	1		
2	PF9820C2	上轴曲柄	UPPER SHAFT CRANK	1		
3	PF9820C3	轴承 6004ZZNR	BALL BEARING 6004ZZNR	1		
4	1310B08	固定螺钉M6X0.75X6	SET SCREW SOCKET (FT) M6X6	4		
5	PF1310B15	螺钉M8	SCREW M8	1		
6	PF9820C6	垫圈34X42	SPACER 34X42	1		
7	PF9820C7	平衡管套	BALANCE COLLAR	1		
8	PF781022301	轴承6004ZZ	BALL BEARING 6004ZZ	1		
9	1310B08	固定螺钉M6X0.75X6	SET SCREW SOCKET (FT) M6X6	2		
10	PF9820C10	伞齿轮组件	HYPOID GEAR ASSY	1		
11	1310B08	固定螺钉M6X0.75X6	SET SCREW SOCKET (FT) M6X6	4		
12	PF1790S0314	轴承 6204ZZNR	BALL BEARING 6204ZZNR	1		
13	PF9820C13	轴承管套	BEARING COLLAR	1		
14	1310B08	固定螺钉M6X0.75X6	SET SCREW SOCKET (FT) M6X6	2		
15	PF9820C15	轴承6304ZZ	BALL BEARING 6304ZZ	1		
16	PF9820C13	轴承管套	BEARING COLLAR	1		
17	1310B08	固定螺钉M6X0.75X6	SET SCREW SOCKET (FT) M6X6	2		
18	PF9820C18	同步手轮组件 L=15	TIMING PULLEY ASSY	1		
19	1310B08	固定螺钉M6X0.75X6	SET SCREW SOCKET (FT) M6X6	2		
20	9820C20	孔用挡圈C52	RETAINING RING INTERNAL C52	1		
21	PF9820C21	轴	ORTHOGONAL SHAFT	1		
22	PF1790S0404	轴承 6202DDUNR	BALL BEARING 6202DDUNR	1		
23	PF9820C23	挑线杆凸轮	CAM ROLLER TAKE-UP	1		
24	1310B08	固定螺钉M6X0.75X6	SET SCREW SOCKET (FT) M6X6	2		
25	PF9820C25	针摆凸轮	ZIGZAG CAM	1		
26	1310B08	固定螺钉M6X0.75X6	SET SCREW SOCKET (FT) M6X6	2		
27	PF9820C27	轴承 6002ZZNR	BALL BEARING 6002ZZNR	1		
28	9820C28	轴用挡圈C15	RETAINING RING EXTERNAL C15	1		
29	PF1310B40	上轮基座	PULLEY BASE	1		
30	1310B08	固定螺钉M6X0.75X6	SET SCREW SOCKET (FT) M6X6	2		
31	PF9820C31	手轮	PULLEY	1		
32	PF1310A24	螺钉M4X10	SCREW PAN M4X10	3		
33	PF1310B47	垫圈L4	WASHER PLAIN L 4	3		

D . 针摆装置 / Zigzag mechanism



特种机系列>9820>D.针摆装置 / Zigzag mechanism

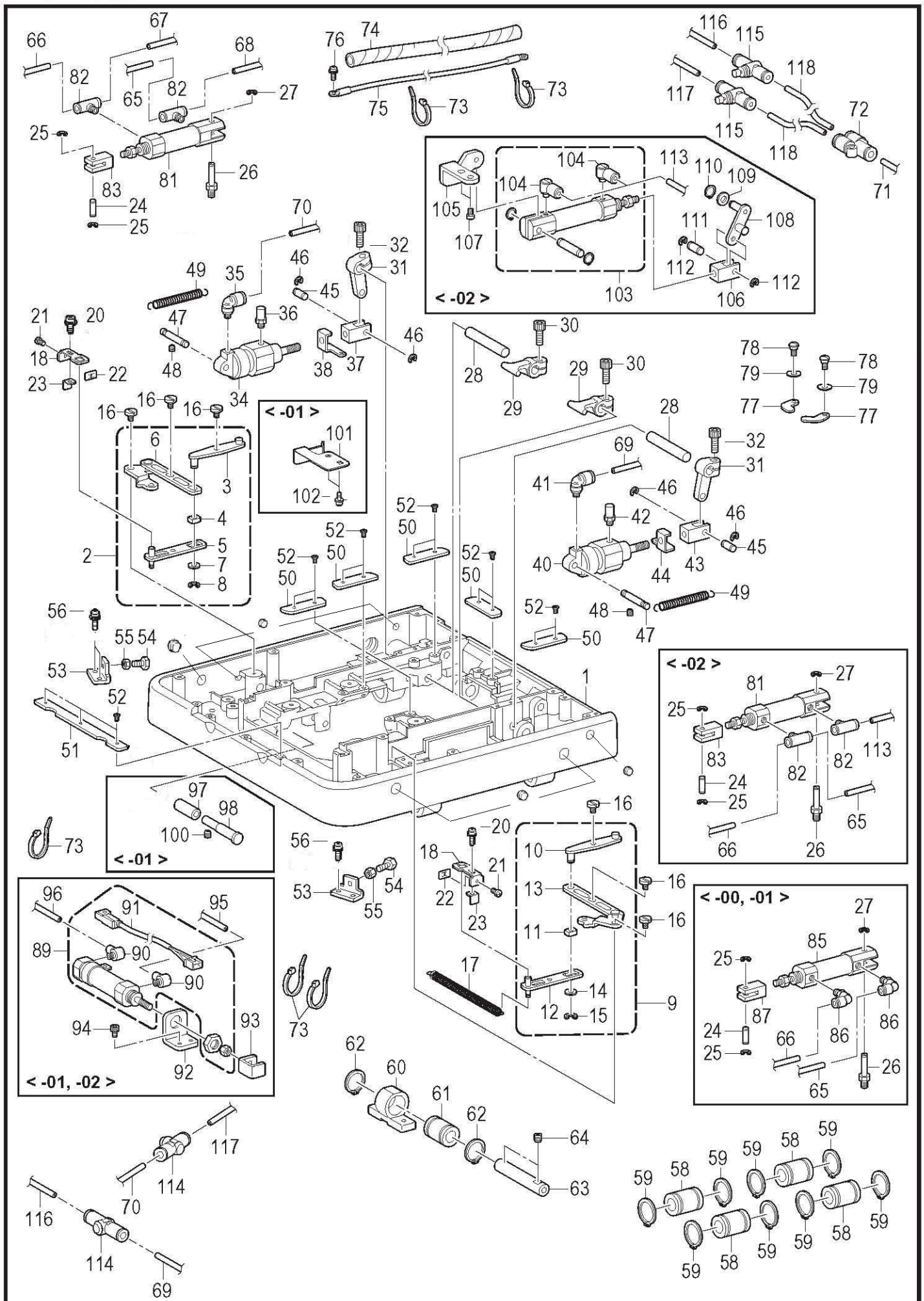
序号 NO	品号CODE	名称	NAME	数量		
				00基础款	01-以00款做增	02-以00款做增
2	PF9820D2	针摆叉	ZIGZAG FORK ASSY	1		
7	PF9820D7	针摆连杆组件	ZIGZAG CONNECTING ROD ASSY	1		
8	PF9820D8	段螺钉M6	SHOULDER SCREW M6	1		
9	PF9820D9	双头螺栓	ZIGZAG CRANK SCREW	1		
10	PF1310D141	六角螺母M6	NUT 1 M6	2		
11	PF9820D11	针摆曲柄	ZIGZAG CRANK	1		
12	PF9820D12	平垫圈	WASHER PLAIN	1		
13	PF9820D13	螺母M6	NUT M6	1		
14	PF9820D14	针摆叉轴	ZIGZAG FORK SUPPORT SHAFT	1		
15	PF1900A0204	固定螺钉M6X8	SET SCREW SOCKET (FT) M6X10	2		
16	PF9820D16	针位调整板组件	N-POSITION CONTROL PLATE ASSY	1		
17	PF9820D17	针摆偏心销	Z-ECCENTRIC PIN	1		
18	PF9820D18	针摆驱动杆	ZIGZAG DRIVING LEVER	1		
19	PF9820D19	螺栓M6X16	BOLT SOCKET M6X16	1		
20	PF9820D20	垫圈	SPACER	1		
21	PF9820D21	针摆动轴	ZIGZAG COAXIAL ROCK SHAFT	1		
22	BF310164514	固定螺钉M5X5	SET SCREW SOCKET (FT) M5X5	1		
23	PF9820D23	橡皮塞	CAP, 4	1		
24	PF9820D24	针摆臂	ZIGZAG LEVER	1		
25	PF9820B10	针杆抱箍	NEEDLE BAR CLAMP	1		
26	PF9820D26	固定螺钉	BOLT SOCKET M3X12	1		



特种机系列>9820>E.针杆摆动装置 / Needle bar rocking mechanism

序号 NO	品号CODE	名称	NAME	数量		
				00基础款	01-以00款做增	02-以00款做增
1	PF9820E1	脉冲马达组件R	PULSE MOTOR ASSY R	1		
3	1310B03	螺栓M5X16	BOLT SOCKET (S/P WASHER)M5X16	4		
4	PF9820E4	送布轮组件M	THETA M PULLEY ASSY	1		
5	PF1310B24	固定螺钉M6X6	SET SCREW SOCKET (FT) M6X6	2		
7	PF9820E7	张力轮	TENSION PULLEY	1		
8	PF1790S0402	轴承 6000ZZ	BALL BEARING 6000ZZ	1		
9	17900407	孔用挡圈C26	RETAINING RING INTERNAL C26	2		
10	PF9820E10	支架组件	T PULLEY HOLDER ASSY	1		
11	1310C117	轴用挡圈C10	RETAINING RING EXTERNAL C10	1		
12	PF9820E12	螺栓（带垫圈）M4X14	BOLT SOCKET (S/P WASHER)M4X12	2		
14	PF9820E14	轴承6201ZZ	BALL BEARING 6201ZZ	1		
15	9820E15	孔用挡圈C32	RETAINING RING INTERNAL C32	1		
16	PF9820E16	紧圈	SET SCREW COLLAR	1		
17	PF1310B24	固定螺钉M6X6	SET SCREW SOCKET (FT) M6X6	2		
18	PF9820E18	马达定位	MOTOR STOPPER	1		
19	PF1310D259	内六角 螺栓M6X12	BOLT SOCKET M6X12	2		
20	PF9820E20	轴承 6001ZZNR	BALL BEARING 6001ZZNR	1		
21	PF9820E21	竖轴张力轮组件U	V-PULLEY T-PULLEY U ASSY	1		
22	PF1310B27	内六角螺栓M4X16	BOLT SOCKET M4X16	1		
24	PF9820E24	张力轮U	TENSION PULLEY U	1		
25	PF1790S0402	轴承 6000ZZ	BALL BEARING 6000ZZ	1		
26	17900407	孔用挡圈C26	RETAINING RING INTERNAL C26	2		
27	PF9820E10	支架组件	T PULLEY HOLDER ASSY	1		
28	1310C117	轴用挡圈C10	RETAINING RING EXTERNAL C10	1		
29	PF9820E12	螺栓（带垫圈）M4X12	BOLT SOCKET (S/P WASHER)M4X12	2		
30	PF9820E30	T皮带 580-5GT 带宽10	T BELT 580-5GT	1		
31	PF9820E31	T皮带 810-5GT 带宽10	T BELT 810-5GT	1		
32	PF9820E32	橡皮塞32.5	RUBBER CAP 32.5	1		
33	PF9820E1302	弯针移动轴	Curved needle Mobile shaft	1		
34	PF9820E1301	弯针转动主带轮	Curved needle The main pulley	1		
35	PF9820E1303	圆锥销 4X25 (4-4.4)x25	Taper pin	1		
36	BF310164514	弯针移动轴紧固螺钉M5X5	SET SCREW SOCKET (FT) M5X5	2		

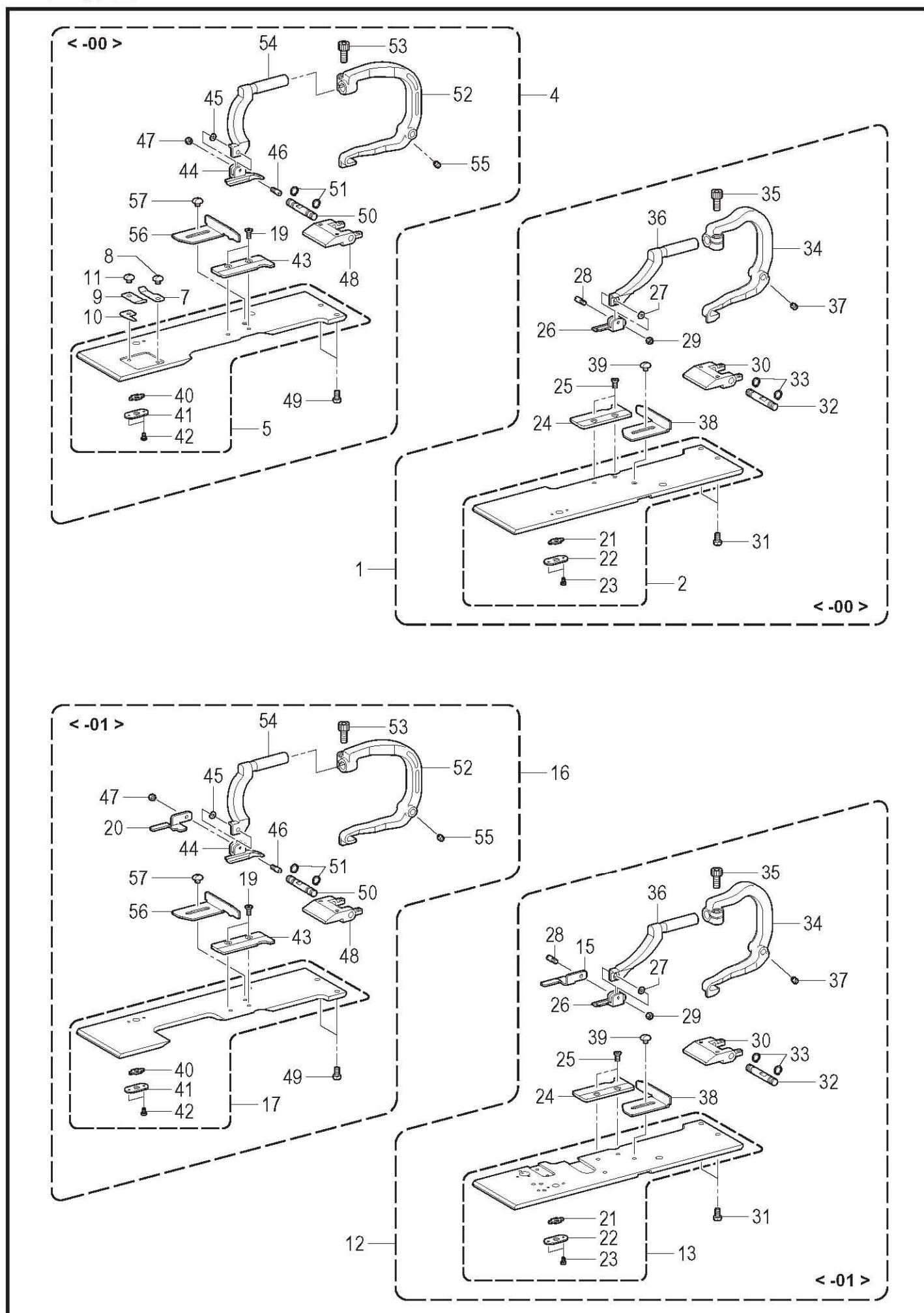
F1 . 压脚装置 / Presser foot mechanism



特种机系列>9820>F1.压脚装置 / Presser foot mechanism

序号 NO	品 号CODE	名称	NAME	数量		
				00基础 款	01-以00 款做增	02-以00 款做增
1	PF9820F11	送布台	FEED BAR	1		
3	PF9820F13	支点杆板	FULCRUM LEVER PLATE	1		
4	PF1310D208	针杆接头滑块	NEEDLE BAR GUIDE SLIDE BLOCK	1		
5	PF9820F15	摇动杆	ROCKER LEVER	1		
6	PF9820F16	打开驱动杆组件L	OPENING DRIVING LEVER ASSY L	1		
10	PF9820F13	支点杆板	FULCRUM LEVER PLATE	1		
11	PF1310D208	针杆接头滑块	NEEDLE BAR GUIDE SLIDE BLOCK	1		
12	PF9820F15	摇动杆	ROCKER LEVER	1		
13	PF9820F113	打开驱动杆组件R	OPENING DRIVING LEVER ASSY R	1		
16	PF9820F116	段螺钉M5	SHOULDER SCREW M5	6		
17	PF9820F117	弹簧	EXTENSION SPRING	1		
18	PF9820F118	定位板	STOPPER PLATE OPENING	2		
20	PF1310C233	十字螺栓（带垫圈）	SCREW PAN M4X8	2		
21	PF1790S0519	螺钉M3X10	SCREW PAN M3X10	2		
22	PF9820F122	垫片螺母M3	SPEED NUT M3	2		
23	PF9820F123	定位板	STOPPER PLATE	2		
24	PF9820F124	气缸连杆销B	ROD PIN, B :CYLINDER	2		
26	PF9820F126	气缸螺栓	CYLINDER SCREW	2		
28	PF9820F128	压脚杆轴	CLAMP LEVER SHAFT	2		
29	PF9820F129	压脚杆B	CLAMP LEVER, B	2		
30	PF1310J48	螺栓M5X12	BOLT SOCKET M5X12	2		
31	PF9820F131	压脚驱动杆	CLAMP DRIVING LEVER	2		
32	PF1310C266	内六角 螺钉M5X12	SCREW PAN M5X12	2		
34	PF9820F134	气缸16X10 C85N16-10-DNQ1144	CYLINDER 16X10	1		
35	PF9820F135	接头 KQ2L04-M5 N	JOINT	1		
36	PF9820F136	消音器 AN120-M5	AIR BOLSTER	1		
37	PF9820F137	气缸连杆	CLAMP CYLINDER ROD	1		
38	PF9820F138	弹簧挂钩L	SPRING HOOK, L	1		
40	PF9820F134	气缸16X10 C85N16-10-DNQ1144	CYLINDER 16X10	1		
41	PF9820F135	接头 KQ2L04-M5 N	JOINT	1		
42	PF9820F136	消音器 AN120-M5	AIR BOLSTER	1		
43	PF9820F137	气缸连杆	CLAMP CYLINDER ROD	1		
44	PF9820F144	弹簧挂钩R	SPRING HOOK, R	1		
45	PF9820F145	气缸连杆销	CYLINDER ROD PIN	2		
47	PF9820F147	气缸支架杆	CLAMP CYLINDER SUPPORT	2		
48	PF1310J19	固定螺钉M4X5	SET SCREW SOCKET (CP) M4X5	2		
49	PF9820F149	弹簧	SPRING	2		
50	PF9820F150	导向板A	GUIDE PLATE A	5		
51	PF9820F151	导向板B	GUIDE PLATE B	1		
52	PF1310C106	十字头 螺钉M3X6	SCREW, FLAT M3X6	13		
53	PF9820F153	气缸定位	OPENING CYLINDER STOPPER	2		
54	PF9820F154	螺栓M4X16	BOLT M4X16	2		
55	PF1900A0518	六角螺母M4	NUT 2 M4	2		
56	PF1310C233	十字螺栓（带垫圈）	SCREW PAN M4X8	4		

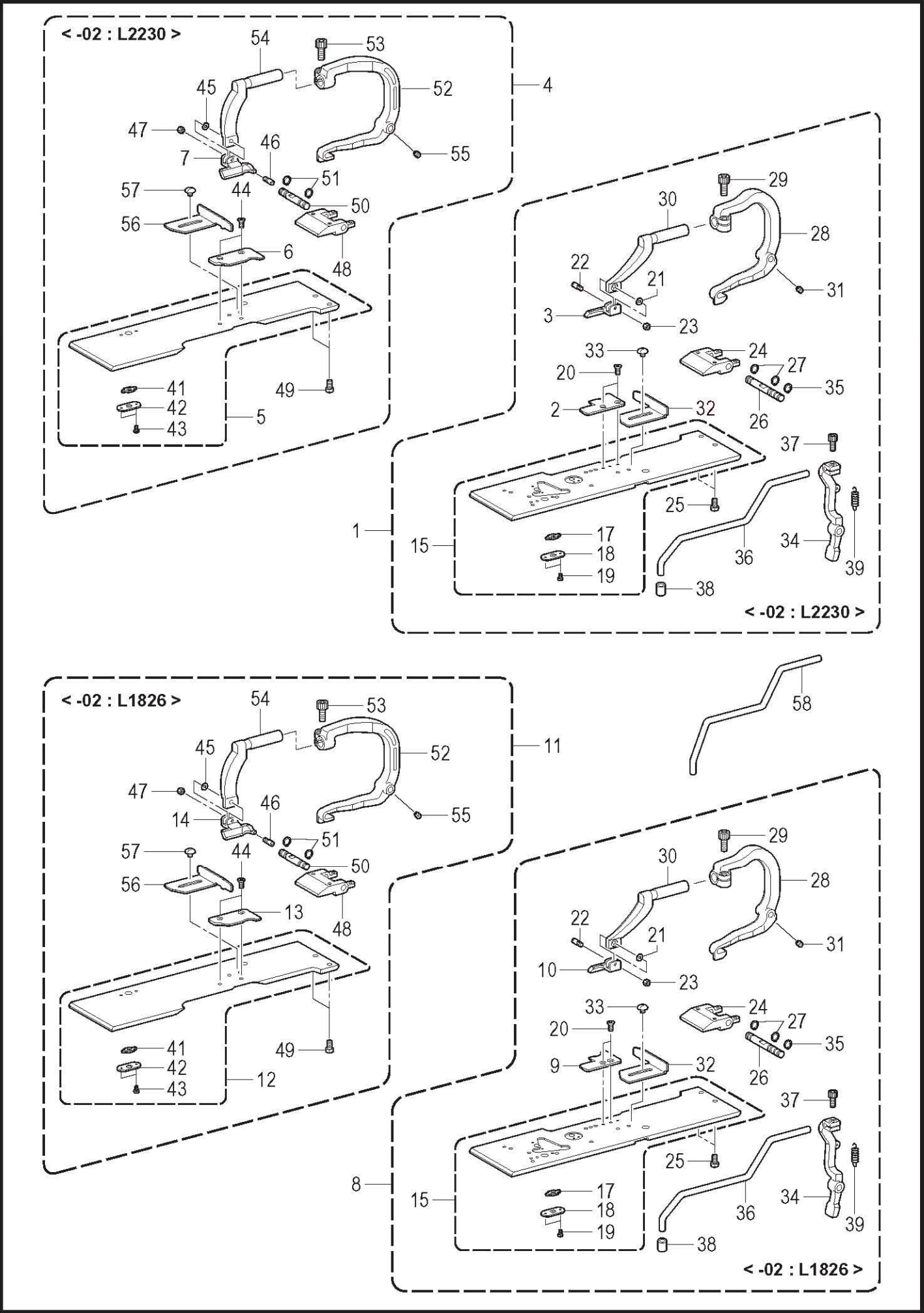
57	9820A46弹簧	9820A46弹簧垫圈	WASHER SPRING 2-4	4		
58	PF1790S0514	线性轴套	LINEAR BUSH	4		
59	9820F159	轴用挡圈C19	RETAINING RING, EXTERNAL C19	8		
60	PF9820F160	Y轴支座	Y BEARING	1		
61	PF1790S0514	线性轴套	LINEAR BUSH	1		
62	9820F159	轴用挡圈C19	RETAINING RING, EXTERNAL C19	2		
63	PF9820F163	Y导向轴	Y GUIDE SHAFT	1		
64	BF310164514	固定螺钉M5X5	SET SCREW SOCKET (FT) M5X5	2		
72	PF9820F172	结合管接头Y4 KQ2U04-	UNION Y4	1		
75	PF9820F175	接地线550	GROUND WIRE 550	1		
76	PF1310C233	十字螺栓 (带垫圈)	SCREW, PAN (S/P WASHER) M4X6	1		
77	PF9820F177	板夹	PLATE PRESSER	2		
78	PF9820F178	段螺钉M4	SHOULDER SCREW M4	2		
79	PF9820F179	垫圈 SMB-0647-110-010-B0-001	WASHER, BENDING	2		
81	PF9820F181	气缸组件T 16X15	<For -00 & -01> CYLINDER ASSY T 16	1		
82	PF9820F182	管接头KQ2T04-M5 N	JOINT, KQ2T04-M5	2		
83	PF9820F183	气缸杆	CYLINDER ROD OPENING	1		
86	PF9820F135	接头 KQ2L04-M5 N	ELBOW UNION 4M5	2		
87	PF9820F183	气缸杆	CYLINDER ROD OPENING	1		
89	PF9820F189	气缸组件B 16X30 CDJ2KB16-30Z-H7A1LS-B	<For-01&-02>CYLINDER ASSY B 16X30		1	1
90	PF9820F190	管接头M-5HL-4	TUBE ELBOW, M-5HL-4		2	2
91	PF9820F191	感应器连线组件 KQ2VF08-02AS	LOWER OFF SENSOR ASSY		1	1
92	PF9820F192	气缸支架	T-TRIM. CYLINDER SUPPORT PLATE		1	1
93	PF9820F193	气缸手柄	THREAD TRIMMER CYLINDER CLAW		1	1
94	PF1310C110	内六角 螺栓M4X8	BOLT SOCKET M4X8		2	2
97	PF9820F197	轴套	<For -01>G-THREAD TAKE-UP GUIDE COLLER		1	
98	PF9820F198	短轴	G-THREAD TAKE-UP GUIDE SHAFT		1	
100	PF1310J19	固定螺钉M4X5	SET SCREW SOCKET (CP) M4X5		1	
101	PF9820F1101	板弹簧	FEED BAR PLATE SPRING		1	
102	PF1310c233	十字螺栓 (带垫圈)	SCREW PAN M4X8		2	



特种机系列>9820>F2.压脚装置 / Presser foot mechanism

序号 NO	品 号CODE	名称	NAME	数量		
				00基础 款	01-以00 款做增	02-以00 款做增
2	PF9820F22	布压板组件R	WORK CLAMP PLATE R ASSY	1	-1	-1
5	PF9820F25	布压板组件L	WORK CLAMP PLATE L ASSY	1	-1	-1
7	PF9820F27	板弹簧	PLATE SPRING	1	-1	-1
8	PF9820F28	螺钉M3. 5	SCREW M3. 5	1	-1	-1
9	PF9820F29	切线A	THREAD TRIMMER A	1	-1	-1
10	PF9820F210	切线B	THREAD TRIMMER B	1	-1	-1
11	PF9820F28	螺钉M3. 5	SCREW M3. 5	1	-1	-1
13	PF9820F213	布压板组件RS	WORK CLAMP PLATE RS ASSY		1	
15	PF9820F215	压料板R	WORK CLAMP PLATE, R		1	
17	PF9820F217	布压板组件LS	WORK CLAMP PLATE LS ASSY		1	
20	PF9820F220	压料板L	WORK CLAMP PLATE, L		1	
19	PF1310C106	十字头 螺钉M3X6	SCREW, FLAT M3X6	2		
21	PF9820F221	角块	OPENING SLIDE BLOCK	1		
22	PF9820F222	角块支撑板	SLIDE BLOCK SUPPORT PLATE	1		
23	PF9820F223	螺钉M2X4	SCREW BIND M2X4	2		
24	PF9820F224	针板R-42	NEEDLE PLATE R-42	1		-1
25	PF1310C106	十字头 螺钉M3X6	SCREW, FLAT M3X6	2		
26	PF9820F226	压布R-30	CLOTH WORK CLAMP, R-30	1		-1
27	PF9820F227	垫圈3.2 SMB-3212-U-002	WASHER, BENDING 3.2	1		
28	PF9820F228	支架销	SUPPORT PIN, CLAMP	1		
29	PF1900A0524	螺母M3	NUT 3 M3	1		
30	PF9820F230	夹轴承受板	CLAMP SHAFT HOLDER	1		
31	PF1310B22	螺钉M4X8	SCREW PAN M4X8	2		
32	PF9820F232	支点轴	CLAMP FULCRUM SHAFT	1		-1
33	7811302	轴用挡圈C6	RETAINING RING EXTERNAL C6	2		
34	PF9820F234	夹杆R	CLAMP LEVERR	1		
35	PF1310B03	螺栓M5X16	BOLT SOCKET M5X16	1		
36	PF9820F236	夹臂R	CLAMP ARM R	1		-1
37	PF1310J19	固定螺钉M4X5	SET SCREW SOCKET (CP) M4X5	2		
38	PF9820F238	布挡板R	CROTH GUIDE R	1		
39	PF9820F28	螺钉M3. 5	SCREW M3. 5	1		
40	PF9820F221	角块	OPENING SLIDE BLOCK	1		
41	PF9820F222	角块支撑板	SLIDE BLOCK SUPPORT PLATE	1		
42	PF9820F223	螺钉M2X4	SCREW BIND M2X4	2		
43	PF9820F243	针板L-42	NEEDLE PLATE L-42	1		-1
44	PF9820F244	压布L-30	CLOTH WORK CLAMP, L-30	1		-1
45	PF9820F227	垫圈3.2 SMB-3212-U-002	WASHER, BENDING 3.2	1		
46	PF9820F228	支架销	SUPPORT PIN, CLAMP	1		
47	PF1900A0524	螺母M3	NUT 3 M3	1		
48	PF9820F230	夹轴承受板	CLAMP SHAFT HOLDER	1		
49	PF1310B22	螺钉M4X8	SCREW PAN M4X8	2		
50	PF9820F232	支点轴	CLAMP FULCRUM SHAFT	1		
52	PF9820F252	夹杆L	CLAMP LEVER L	1		

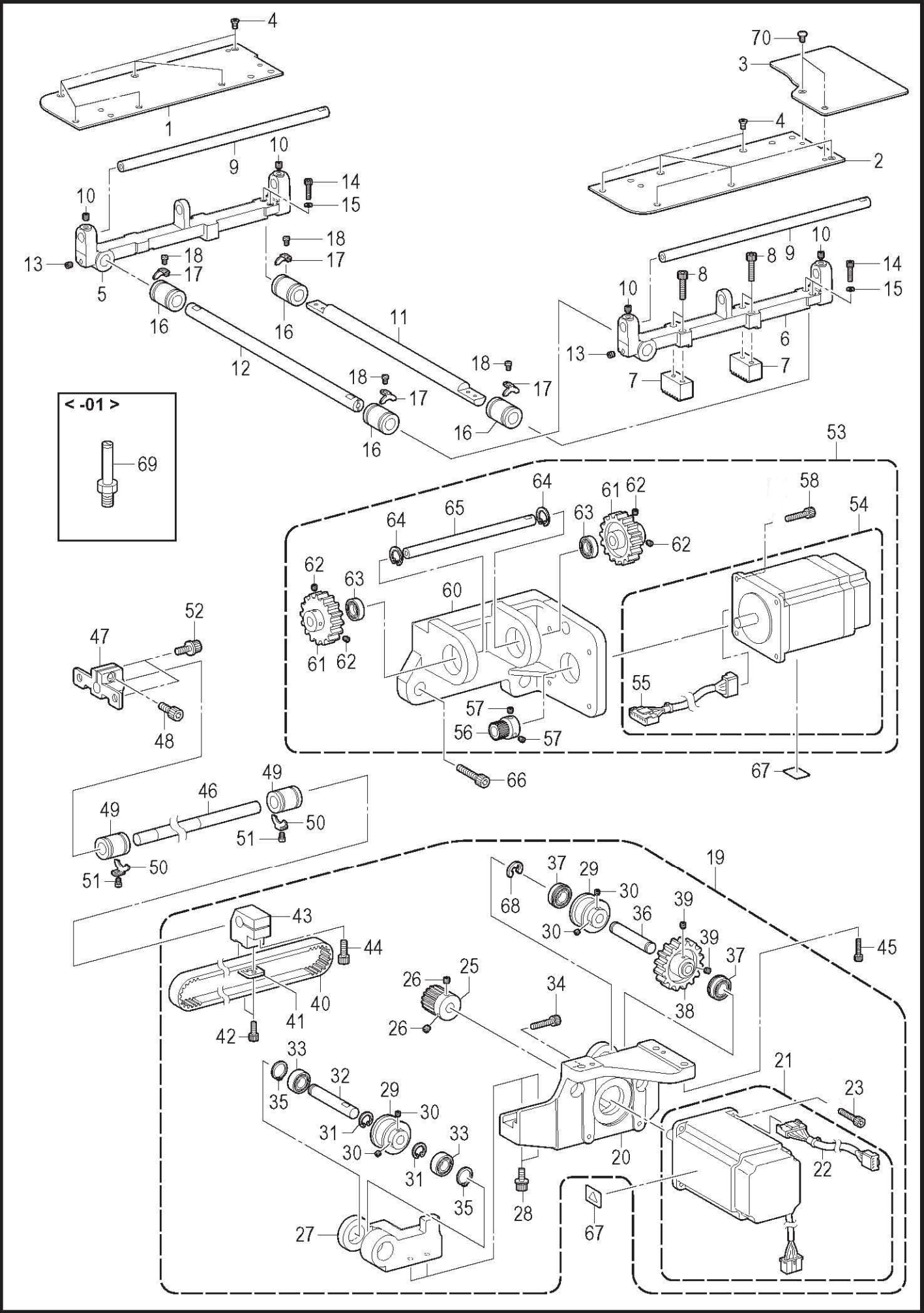
53	PF1310B03	螺栓M5X16	BOLT SOCKET M5X16	1		
54	PF9820F254	夹臂L	CLAMP ARM L	1		-1
55	PF1310J19	固定螺钉M4X5	SET SCREW SOCKET (CP) M4X5	2		
56	PF9820F256	布挡板L	CROTH GUIDE L	1		
57	PF9820F28	螺钉M3. 5	SCREW M3. 5	1		



特种机系列>9820>F3.压脚装置 / Presser foot mechanism

序号 NO	品 号CODE	名称	NAME	数量		
				00基础 款	01-以00 款做增	02-以00 款做增
2	PF9820F32	针板L2230R	NEEDLE PLATE L 2230R			1
3	PF9820F33	压布板R-JL2230	WORK CLAMP R-JL2230			1
5	PF9820F35	布压板组件JL	WORK CLAMP PLATE JL ASSY			1
6	PF9820F36	针板L2230L	NEEDLE PLATE L 2230L			1
7	PF9820F37	压布板L-JL2230	WORK CLAMP L-JL2230			1
15	PF9820F315	布压板组件JR	WORK CLAMP PLATE JR UNIT			1
26	PF9820F326	支点轴J	CLAMP FULCRUM SHAFT J			1
30	PF9820F330	夹臂R-J	CLAMP ARM R-J			1
34	PF9820F334	辅助压脚臂	AUX CLAMP ARM			1
36	PF9820F336	辅助压脚杆	SUB AUX CLAMP WRIST			1
37	PF1310C252	内六角 螺栓M4X10	BOLT SOCKET M4X10			1
38	PF9820P129	扣夹A	BUTTON CLAMP, A			1
39	PF9820F339	回复弹簧	AUX CLAMP TSWIST SPRING			1
54	PF9820F354	夹臂L-J	CLAMP ARM L-J			1

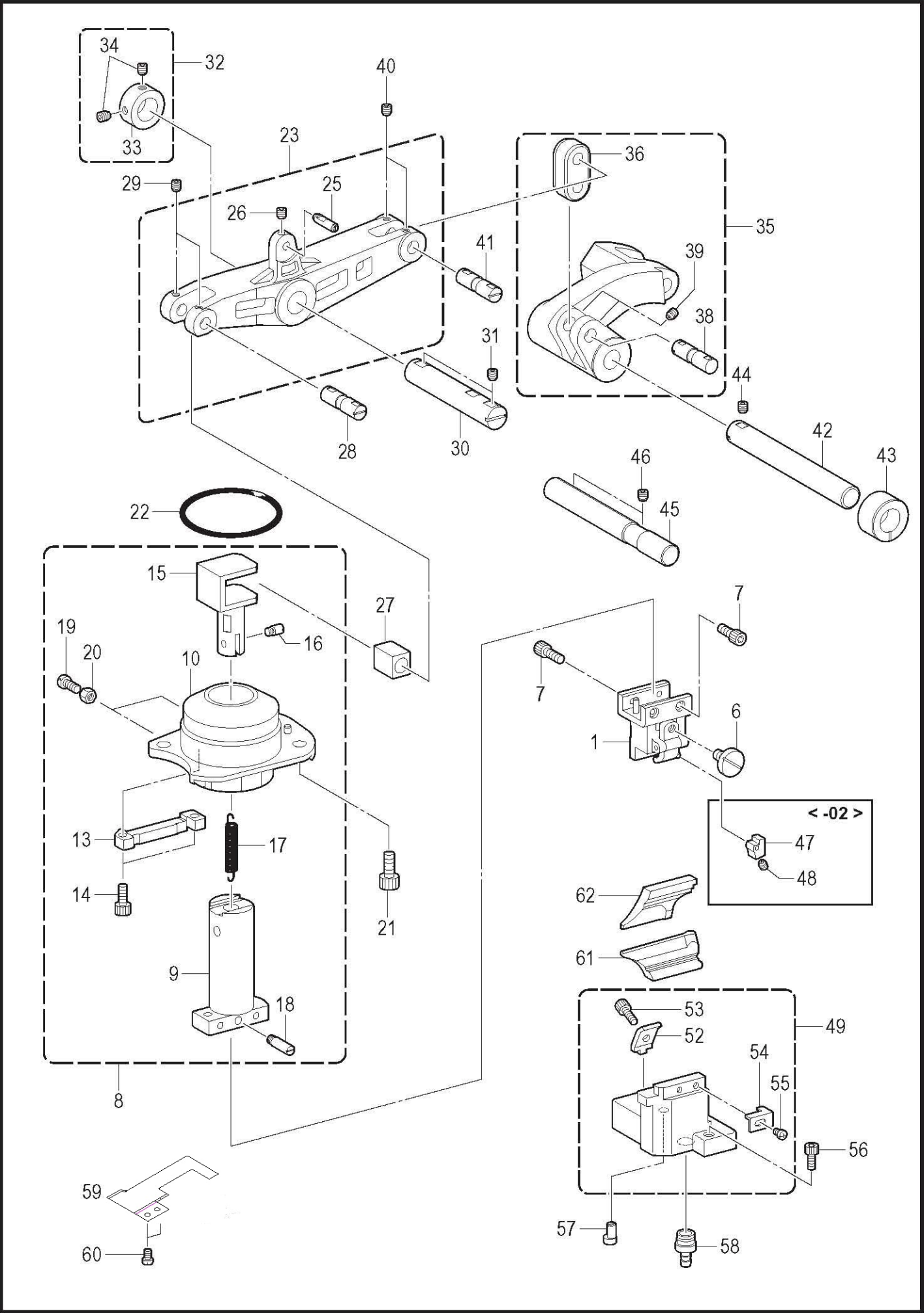
G . 送布装置 / Feed mechanism



特种机系列>9820>G.送布装置 / Feed mechanism

序号 NO	品号CODE	名称	NAME	数量		
				00基础 款	01-以00 款做增	02-以00 款做增
1	PF9820G1	送料台盖L	FEED BAR COVER L	1		
2	PF9820G2	送料台盖R	FEED BAR COVER R	1		
3	PF9820G3	送料台盖组件U	FEED BAR COVER U ASSY	1		
4	PF1310D137	螺钉M4X10	SCREW, FLAT M4X10	12		
5	PF9820G5	X送布轴架S	X FEED SHAFT HOLDER S	1		
6	PF9820G6	X送布轴架N	X FEED SHAFT HOLDER N	1		
7	PF9820G7	X齿条	X RACK	2		
8	PF1310B03	螺栓M5X16	BOLT SOCKET M5X16	4		
9	PF9820G9	Y送布导向轴	Y FEED GUIDE SHAFT	2		
10	PF1310B24	螺钉M6X6	SET SCREW SOCKET (FT) M6X6	4		
11	PF9820G11	X送布导向轴A	X FEED GUIDE SHAFT A	1		
12	PF9820G12	X送布导向轴B	X FEED GUIDE SHAFT B	1		
13	PF1310B24	螺钉M6X6	SET SCREW SOCKET (FT) M6X6	2		
14	PF1310B27	螺栓M4X16	BOLT SOCKET M4X16	4		
15	90000169	平垫圈S4	WASHER PLAIN S 4	4		
16	PF9820G16	直线形轴套12	LINEAR BUSH, 12	4		
17	PF9820G17	定位板	BALL BEARING STOPPER	4		
18	PF1310C248	螺钉M3X4	SCREW PAN M3X4	4		
20	PF9820G20	Y送布基座	Y FEED BASE	1		
23	14040526	螺栓M4X14	BOLT SOCKET M4X14	4		
25	PF9820G25	驱动齿轮20	DRIVING GEAR 20	1		
26	PF1310B24	螺钉M6X6	SET SCREW SOCKET (FT) M6X6	2		
27	PF9820G27	Y轮基座	Y PULLEY SUPPORT	1		
28	90000220路桥	螺栓（带垫圈）M5X20	BOLT SOCKET (S/P WASHER) M5X20	2		
29	PF9820G29	Y同步轮组件	Y TIMING PULLEY ASSY	2		
30	PF1310B24	螺钉M6X6	SET SCREW SOCKET (FT) M6X6	4		
31	9820G31	轴用挡圈C16	RETAINING RING INTERNAL C16	2		
32	PF9820G32	Y手轮轴R	Y PULLEY SHAFT R	1		
33	PF9820G33	微轴承8	BALL BEARING MICRO 8	2		
34	PF1900A0256	螺栓M5X25	BOLT SOCKET M5X25	1		
35	1310C311	轴用挡圈C8	RETAINING RING EXTERNAL C8	2		
36	PF9820G36	Y手轮轴F	Y PULLEY SHAFT F	1		
37	PF430GD33	R球轴承688ZZ	BALL BEARING RADIAL 688ZZ	2		
38	PF9820G38	空转齿轮40	IDLER GEAR 40	1		
39	PF1310B24	螺钉M6X6	SET SCREW SOCKET (FT) M6X6	2		
40	PF9820G40	T皮带 320-5GT	T BELT 320-5GT	1		
41	PF9820G41	皮带支板	BELT HOLDER	1		
42	PF1310D239	螺栓M4X8	BOLT SOCKET M4X8	2		
43	PF9820G43	Y驱动轴支架	Y DRIVING SHAFT HOLDER	1		
44	PF1310B03	螺栓M5X16	BOLT SOCKET M5X16	1		
45	PF1310C201	螺栓M6X20	BOLT SOCKET M6X16	3		
46	PF9820G46	Y轴	Y SHAFT	1		
47	PF9820G47	Y轴支架	Y SHAFT HOLDER	1		

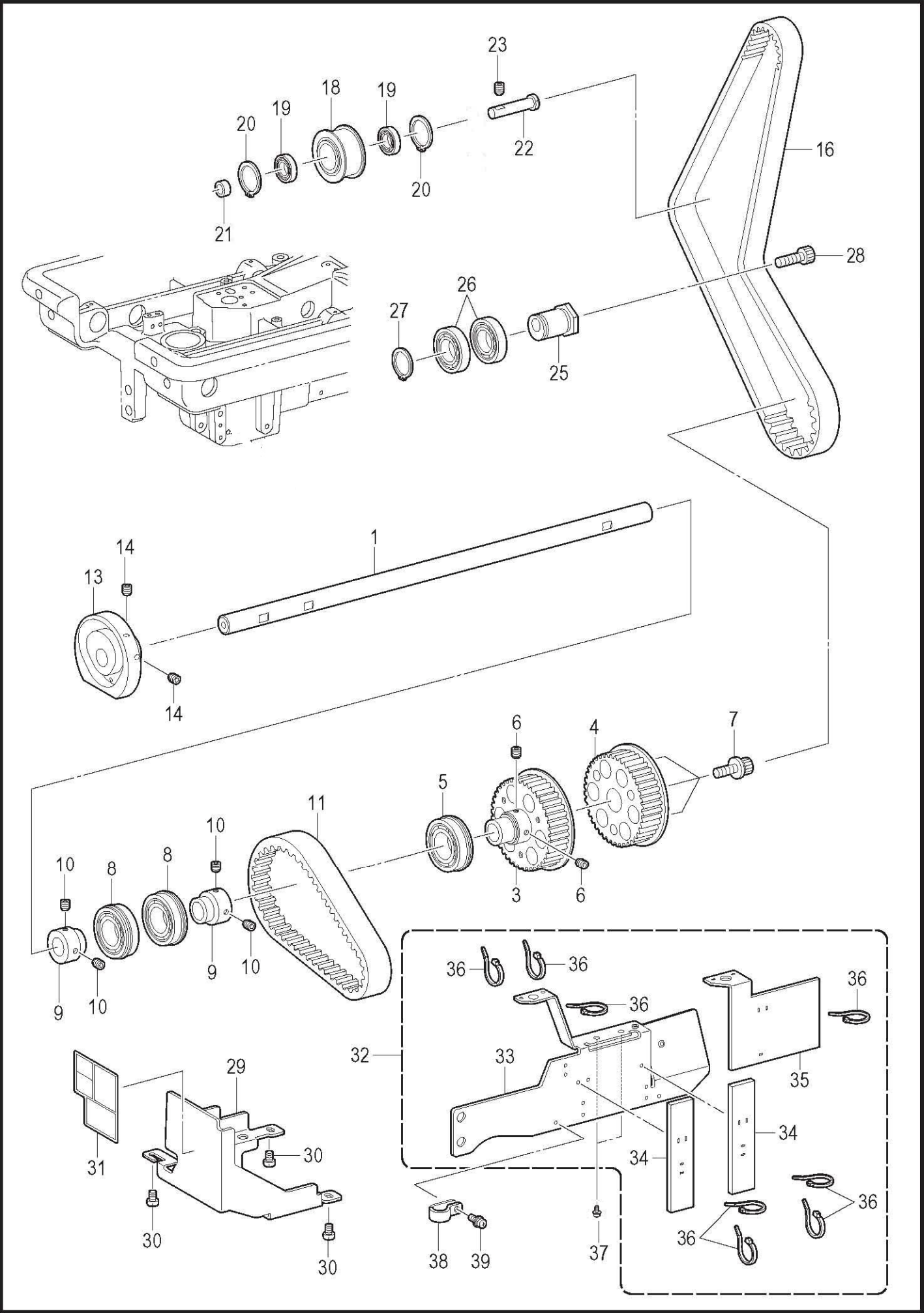
48	PF9820G48	螺栓M5X14	BOLT SOCKET M5X14	1		
49	PF1790S0514	线性轴套	LINEAR BUSH	2		
50	PF9820G17	定位板	BALL BEARING STOPPER	2		
51	PF1310C248	螺钉M3X4	SCREW PAN M3X4	2		
52	PF1310D259	螺栓（带垫圈）M6X12	BOLT SOCKET (S/P WASHER)M6X12	2		
56	PF9820G56	送料齿轮	FEED GEAR	1		
57	PF1310B24	螺钉M6X6	SET SCREW SOCKET (FT) M6X6	2		
58	14040526	螺栓M4X14	BOLT SOCKET M4X14	4		
60	PF9820G60	X马达支座	X MOTOR SUPPORT	1		
61	PF9820G61	空转齿轮	IDLER GEAR	2		
62	PF1310B24	螺钉M6X6	SET SCREW SOCKET (FT) M6X6	4		
63	PF7810327	轴承6001ZZ	BALL BEARING 6001ZZ	2		
64	9820G64	孔用挡圈G28	RETAINING RING INTERNAL C28	2		
65	PF9820G65	X空转齿轮轴	X IDLER GEAR SHAFT	1		
66	PF430GC70	螺栓M6X16	BOLT SOCKET M6X16	3		
67	PF9820E2	高温标签13X20	LABEL, HIGH TEMP. 13X20	1		
68	1310R117	挡圈E6	RETAINING RING E6	1		
70	PF9820A12	螺钉M4X12	SCREW TRUSS M4X12	2		
69	PF9820F126	气缸螺栓	CYLINDER SCREW		1	



特种机系列>9820>H.切刀装置 / Cutter mechanism

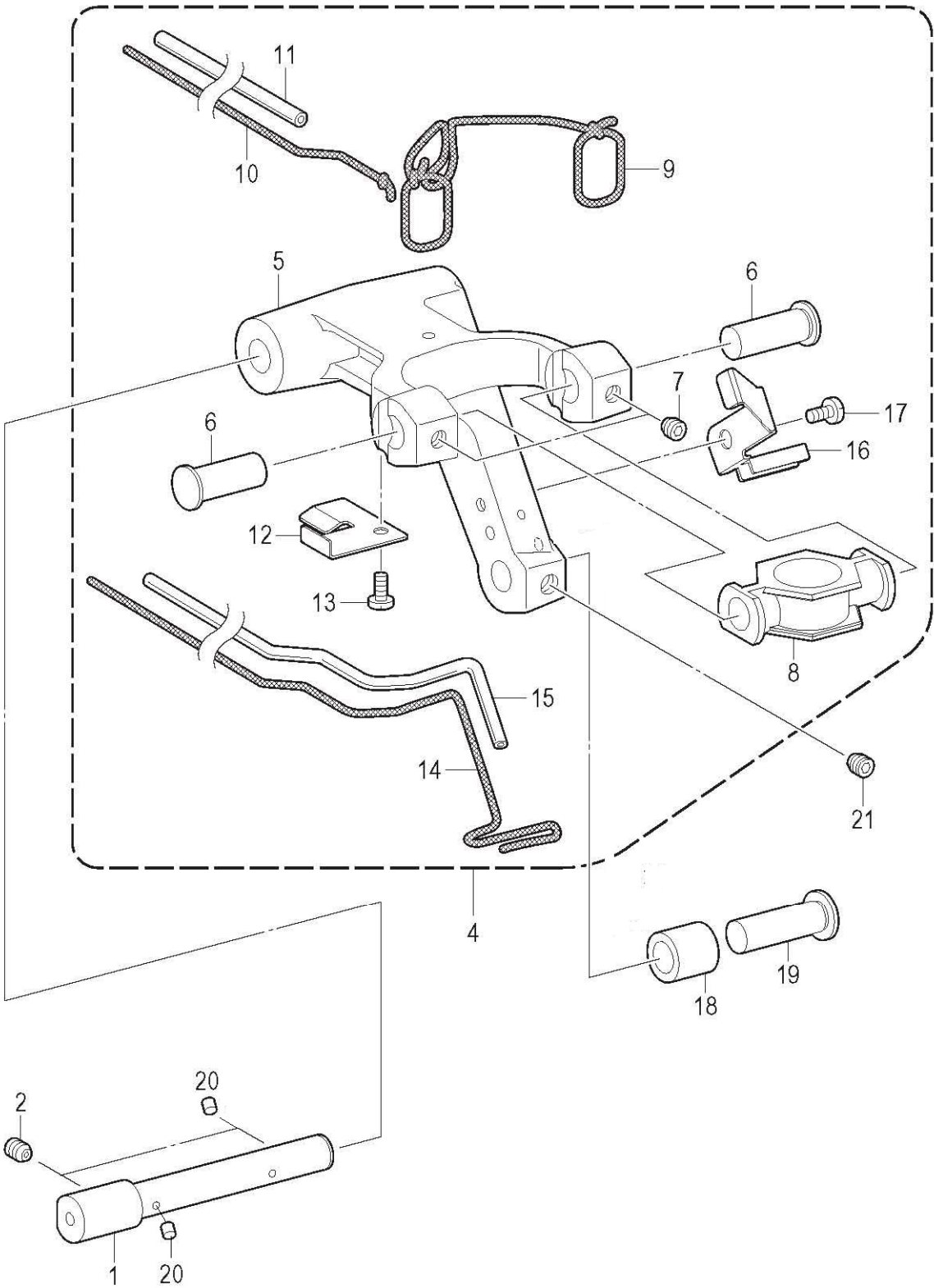
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1	PF9820H1	气锤基座组件	HAMMER BRACKET ASSY	1		
6	PF9820H6	螺栓M5	KNOB SCREW M5	1		
7	PF1310C110	螺栓M4X8	BOLT SOCKET M4X8	4		
8	PF9820H8	切刀动作轴组件	CUTTER DRIVING SHAFT ASSY	1		
21	PF1310D259	螺栓M6X12	BOLT SOCKET M6X12	3		
22	PF9820H22	O形圈S50	O RING S50	1		
23	PF9820H23	切刀臂组件	CUTTER ARM ASSY	1		
28	PF9820H28	切刀臂销	C-ARM PIN	1		
29	PF1310B24	固定螺钉M6X6	SET SCREW SOCKET (CP) M6X6	2		
30	PF9820H30	切刀臂轴	C-ARM SHAFT	1		
31	PF1900A0204	螺钉M6X10	SET SCREW SOCKET (FT) M6X10	2		
33	PF9820H33	紧圈	SET SCREW COLLAR	1		
34	PF1310B24	固定螺钉M6X6	SET SCREW SOCKET (CP) M6X6	2		
35	PF9820H35	切刀杆组件	CUTTER LEVER ASSY	1		
42	PF9820H42	切刀杆轴	CUTTER REVER SHAFT	1		
43	PF9820H43	切刀杆轴套	BUSH C-LEVER SHAFT	1		
44	PF1900A0204	螺钉M6X10	SET SCREW SOCKET (FT) M6X10	1		
45	PF9820H45	气缸支撑轴	CYLINDER SUPPORT SHAFT	1		
46	PF1900A0204	固定螺钉M6X8	SET SCREW SOCKET (CP) M6X8	2		
47	PF9820H47	气锤垫块	<For-02> HAMMER SPACER			1
48	PF1310J19	螺钉M4X5	SET SCREW SOCKET (CP) M4X5			1
49	PF9820H49	切刀基座总组件	KNIFE BRACKET UNIT	1		
56	PF1310B03	螺栓M5X16	BOLT SOCKET M5X16	3		
57	PF9820H57	偏心销	ECCENTRIC PIN	1		
58	PF9820H58	切刀屑接头	KNIFE GARBAGE JOINT	1		
59	PF9820H59	管夹板	TUBE GUIDE	1		
60	PF1310C233	螺钉M4X8	SCREW PAN M4X8	1		
61	PF9820H61	切刀 2.8X4.3-42	KNIFE 2.8X4.3-42	1		
62	PF9820H62	气锤22	HAMMER	1		-1
63	PF9820H621	气锤(刀垫30mm)	knife mat 30mm	1		-1
64	PF9820H64	气锤(刀垫24mm)	knife mat 24mm			1
66	PF9820H66	气锤(刀垫20mm)	knife mat 20mm			1

J. 下轴装置 / Lower shaft mechanism



特种机系列>9820>J.下轴装置 / Lower shaft mechanism

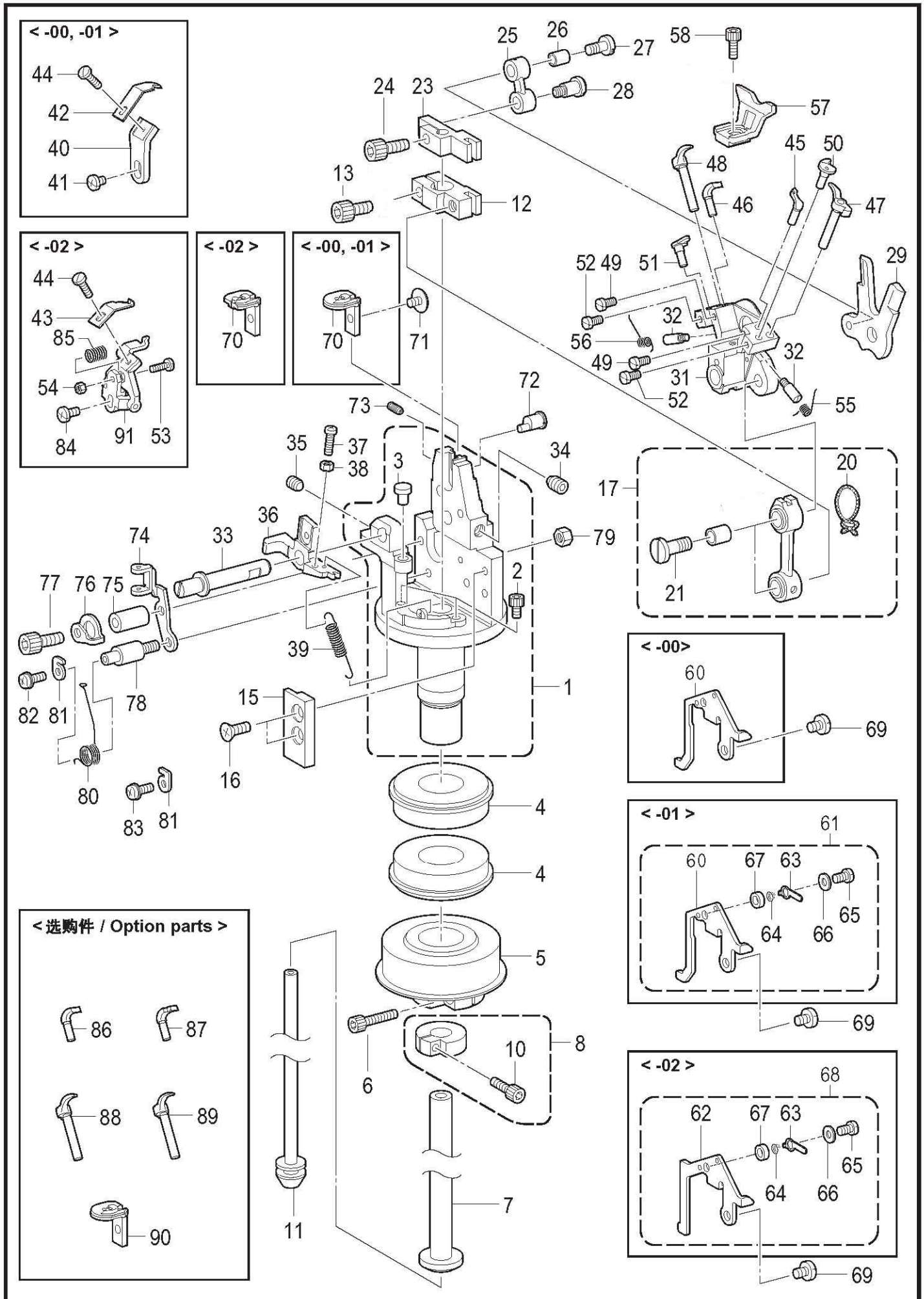
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				00基础款	01-以00款做增	02-以00款做增
1	PF9820J1	下轴	LOWER SHAFT	1		
3	PF9820J3	下轴T手轮A	LOWER SHAFT TENSION PULLEY A	1		
4	PF9820J4	下轴T手轮B E29-4(50-5M-20F)	LOWER SHAFT TENSION PULLEY B	1		
5	PF1900A0205	轴承 6004ZZNR	BALL BEARING 6004ZZNR	1		
6	1310B08	固定螺钉M6X0.75X6	SET SCREW SOCKET (FT) M6X6	2		
7	PF430GC34	内六角螺栓M6X35	BOLT SOCKET (S/P	3		
8	PF1790S0314	轴承 6204ZZNR	BALL BEARING 6204ZZNR	2		
9	PF9820C13	轴承管套	BEARING COLLAR	2		
10	1310B08	固定螺钉M6X0.75X6	SET SCREW SOCKET (FT) M6X6	4		
11	PF9820J11	HTD 375-5GT-14, 带宽15	T BELT 375-5GT	1		
13	PF9820J13	下轴凸轮	LOWER SHAFT CAM	1		
14	1310B08	固定螺钉M6X0.75X6	SET SCREW SOCKET (FT) M6X6	2		
16	PF9820J16	T皮带 1115-5GT 带宽15	T BELT 1115-5GT	1		
18	PF9820J18	空转轮组件(25-5GT-17/23F)	IDLER PULLEY ASSY	1		
19	PF9820B2	轴承608ZZ	BALL BEARING 608ZZ	2		
20	9820J20	孔用挡圈C22	RETAINING RING INTERNAL C22	2		
21	PF9820J21	惰轮管套	COLLAR	1		
22	PF9820J22	空转轮轴	IDLER PULLEY SHAFT	1		
23	PF1900A0204	固定螺钉M6X8	SET SCREW SOCKET (FT) M6X10	1		
25	PF9820J25	张力轮套	TENSION PULLEY COLLER	1		
26	PF781022301	轴承6004ZZ	BALL BEARING 6004ZZ	2		
27	5550	轴用挡圈C20	RETAINING RING EXTERNAL C20	1		
28	PF9820J28	螺栓M8X40	BOLT SOCKET M8X40	1		
29	PF9820J29	凸轮盖	CAM COVER	1		
30	PF1900A0106	螺钉M5X8	SCREW PAN M5X8	3		
33	PF9820J33	下轴盖	LOWER SHAFT COVER	1		
34	PF9820J34	下轴盖油毡A	LOWER SHAFT COVER FELT A	2		
35	PF9820J35	下轴盖油毡B	LOWER SHAFT COVER FELT B	1		
37	PF1310C233	十字螺栓 (带垫圈)	SCREW PAN (S/P WASHER) M4X10	2		
39	PF1310C233	十字螺栓 (带垫圈)	SCREW PAN (S/P WASHER) M4X10	1		



特种机系列>9820>K.弯针装置 / Looper mechanism

序号 NO	品号CODE	名称	NAME	数量		
				00基础款	01-以00款做增	02-以00款做增
1	PF9820K1	弯针杆轴	LOOPER LEVER SHAFT	1		
2	BF310164514	固定螺钉M5X5	SET SCREW SOCKET (CP) M5X5	2		
5	PF9820K5	弯针杆	LOOPER LEVER	1		
6	PF9820K6	短轴6.35	SHAFT 6.35	2		
7	BF310164514	固定螺钉M5X5	SET SCREW SOCKET (FT) M5X5	2		
8	PF9820K8	弯针作动台	LOOPER DRIVING PLATE	1		
12	PF9820K12	油管夹A	LOOPER TUBE CLAMP A	1		
13	PF1310C248	螺钉M3X4	SCREW BIND M3X4	1		
16	PF9820K16	油管夹B	LOOPER TUBE CLAMP B	1		
17	PF1310C248	螺钉M3X4	SCREW BIND M3X4	1		
18	PF9820K18	下轴凸轮管套	LOWER SHAFT CAM COLLER	1		
19	PF9820K19	弯针凸轮滚轮轴	LOOPER CAM ROLLER SHAFT	1		
21	PF1310B24	固定螺钉M6X6	SET SCREW SOCKET (CP) M6X6	1		

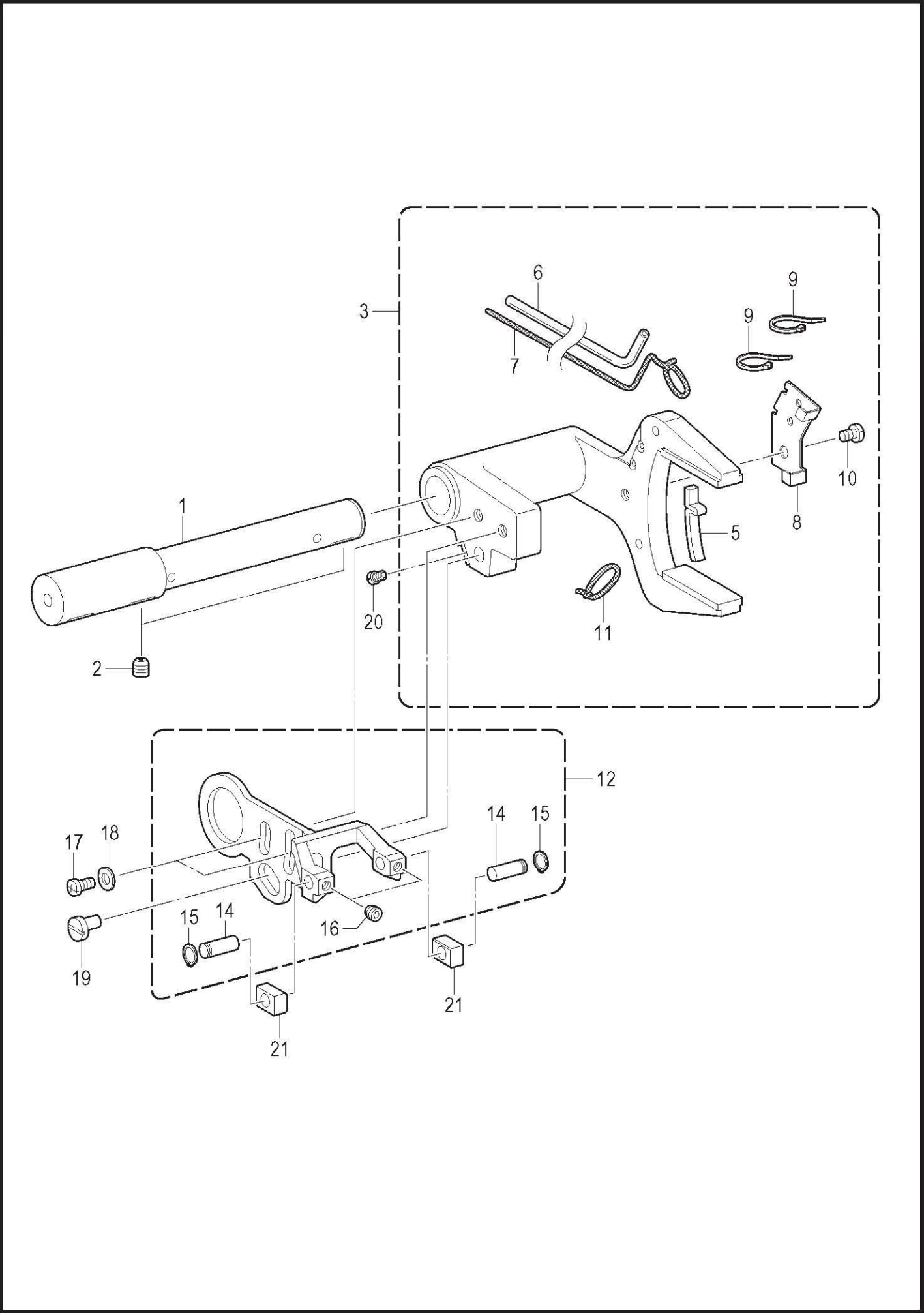
L . 双链式弯针装置 / Double chain stitch looper mechanism



特种机系列>9820>L.双链式弯针装置 / Double chain stitch | looper mechanism

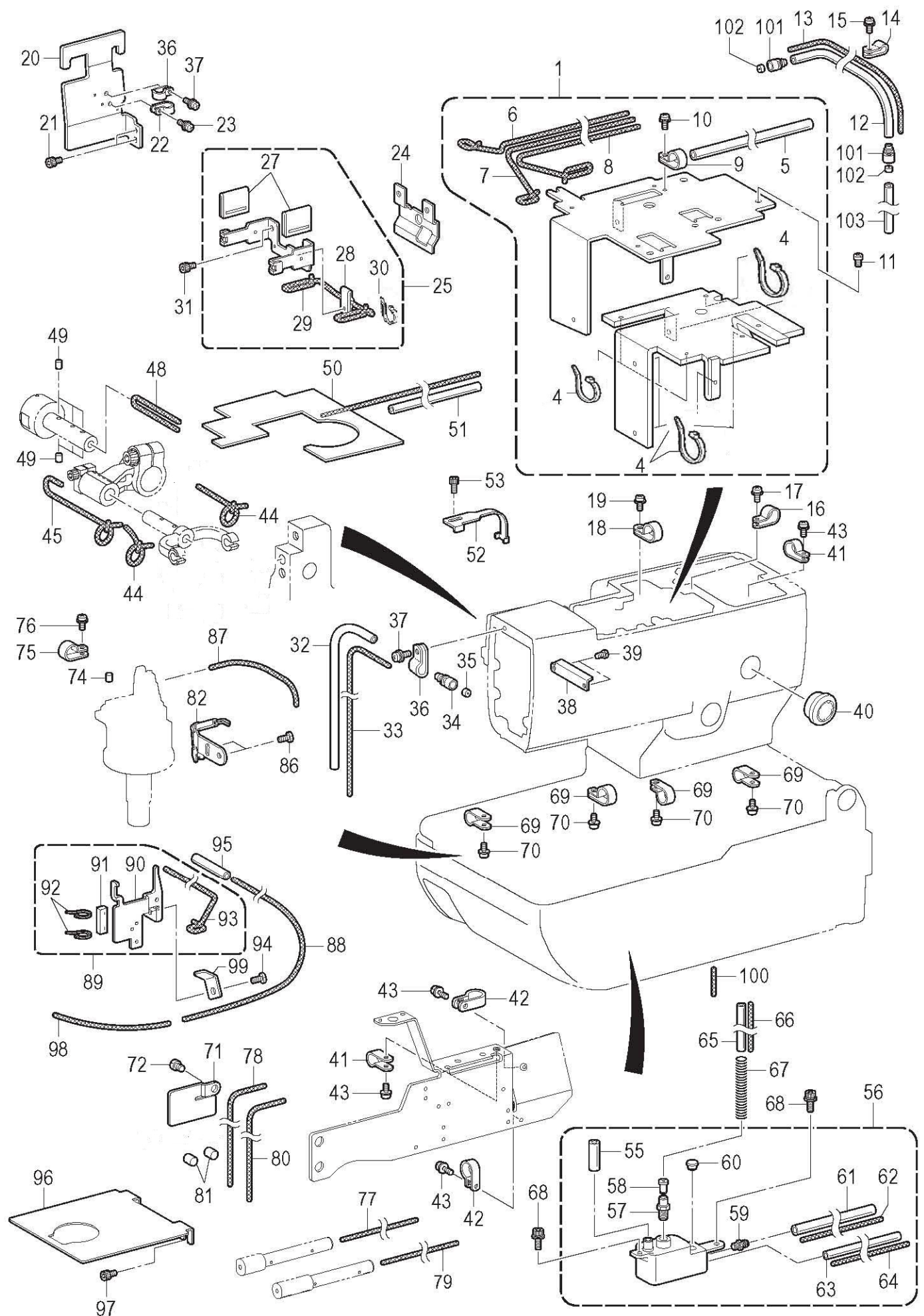
序号 NO	品号CODE	名称	NAME	数量		
				00基础款	01-以00款做增	02-以00款做增
1	PF9820L1	弯针座组件	LOOPER BASE ASSY	1		
3	PF9820L3	定位销4	INPUT PIN 4	1		
4	PF1900A0205	轴承 6004ZZNR	BALL BEARING 6004ZZNR	2		
5	PF9820L5	弯针轮组件	LOOPER PULLEY ASSY	1		
6	PF9820L6	螺钉 M3. 5X16	SCREW PAN M3. 5X16	1		
7	PF9820L7	弯针驱动轴	LOOPER DRIVING SHAFT	1		
8	PF9820L8	弯针驱动轴抱箍组件	LOOPER DRIVING SHAFT ASSY	1		
10	PF9820D26	螺栓M3X14	BOLT SOCKET M3X14	1		
11	PF9820L11	叉板连杆轴	SPREADER LINK SHAFT	1		
12	PF9820L12	弯针连杆支点	LOOPER LINK CLAMP	1		
13	14040526	螺钉M4X14	SCREW BIND M4X14	1		
15	PF9820L15	LS滑块导向	LS SLIDE GUIDE	1		
16	PF1310D137	螺钉M4X10	SCREW, FLAT M4X10	2		
17	PF9820L17	弯针连杆总组件	LOOPER LINK UNIT	1		
21	PF9820L21	固定螺栓	LOOPER LINK FASTENING SCREW	2		
23	PF9820L23	叉板连杆基座	SPREADER LINK BASE	1		
24	PF1790S0522	螺钉M4X10	SCREW BIND M4X10	1		
25	PF9820L25	叉板凸轮连杆	SPREADER CAM LINK	1		
26	PF9820L26	凸轮连杆管套	CAM LINK COLLOR	1		
27	PF9820L27	段螺钉M4	SHOULDER SCREW, M4	1		
28	PF9820L28	段螺钉M4	SHOULDER SCREW, M4	1		
29	PF9820L29	叉板作动凸轮	SPREADER DRIVING CAM	1		
31	PF9820L31	LS支撑基座	LS HOLDER BASE	1		
32	PF9820L32	弹簧导向螺钉	SPRING GUIDE SCREW	2		
33	PF9820L33	支撑短轴	HOLDER PRESSER SHAFT	1		
34	PF1310B24	固定螺钉M6X8	SET SCREW SOCKET (CP) M6X8	1		
35	BF310164514	螺钉M5X5	SET SCREW SOCKET (FT) M5X5	1		
36	PF9820L36	切线杆基座	THREAD TRIMMER LEVER BRACKET	1		
37	PF1310N06	螺钉M3X10	SCREW PAN M3X10	1		
38	PF1900A0524	螺母M3	NUT 3 M3	1		
39	PF9820L39	U切线弹簧	U THREAD TRIMMER SPRING	1		
40	PF9820L40	上动刀台	UPPER MOVABLE KNIFE	1		-1
41	PF1310C248	螺钉M3X4	SCREW BIND M3X4	1		-1
42	PF9820L42	上动刀A	UPPER MOVABLE KNIFE, A	1		-1
43	PF9820L43	上动刀B	UPPER MOVABLE KNIFE, B			1
44	PF9820L44	螺钉SM2. 38	SCREW SM2. 38	1		
45	PF9820L45	弯针R	LOOPER, R	1		
46	PF9820L46	有孔弯针	EYE LOOPER	1		
47	PF9820L47	右叉板R	SPREADER, R	1		
48	PF9820L48	左叉板L	SPREADER, L	1		
49	PF9820L49	螺钉 M2. 6X5. 5	SCREW, M2. 6X5. 5	2		
50	PF9820L50	叉板定位R	SPREADER STOPPER, R	1		
51	PF9820L51	叉板定位L	SPREADER STOPPER, L	1		

52	PF9820L49	螺钉 M2. 6X5. 5	SCREW, M2. 6X5. 5	2		
53	PF9820L53	螺钉SM2. 38	SCREW, SM2. 38			1
54	PF9820L54	螺母 SM2. 38-56	NUT, SM2. 38-56			1
55	PF9820L55	叉板弹簧R	SPRING, TWIST :R	1		
56	PF9820L56	叉板弹簧L	SPRING, TWIST :L	1		
57	PF9820L57	护针U	NEEDLE GUARD U	1		
58	PF1790S0907	螺栓M3X8	BOLT SOCKET M3X8	1		
60	PF9820L60	芯线导向C	GIMP THREAD GUIDE C	1	-1	-1
61	PF9820L61	芯线导向组件C	GIMP THREAD GUIDE C ASSY		1	
68	PF9820L68	芯线导向组件C-J	GIMP THREAD GUIDE C-J ASSY			1
69	PF1310K21	螺钉M4X5	SCREW BIND M4X5	1		
70	PF9820L70	针孔板1. 6	THROAT PLATE 1. 6	1		-1
92	PF9820L7001	针孔板1. 8-J	THROAT PLATE, 1. 8-J			1
72	PF9820L72	销	VERTICAL PIN	1		
73	PF1310C140	螺钉M3X8	SET SCREW SOCKET (CP) M3X8	1		
74	PF9820L74	底线导线板	THREAD GUIDE PLATE	1		
75	PF9820L75	管套	COLLAR	1		
76	PF9820L76	L夹线弹簧导向	L TR TAKE-UP SPRING SUPPORT	1		
77	PF1310C131	螺钉M4X20	SCREW PAN M4X20	1		
78	PF9820L78	弹簧导向轴	SPRING GUIDE SHAFT	1		
79	PF1310L06	六角螺母M4	NUT 3 M4	1		
80	PF9820L80	夹线弹簧	THREAD TAKE-UP SPRING	1		
81	PF9820L81	L夹线弹簧支撑	L TR TAKE-UP SPRING SUPPORT	2		
82	PF9820L83	螺钉M3X8	SCREW BIND M3X8	1		
83	PF9820L83	螺栓（带垫圈）	SCREW PAN (S/P WASHER) M3X8	1		
84	PF1310N06	螺钉M3X8	SCREW BIND M3X8			1
85	PF9820L85	底线压簧	COMPRESSIONSPRING			1
91	PF9820L91	底线压板组件J	LOWER THREAD PRESSER J ASSY			1



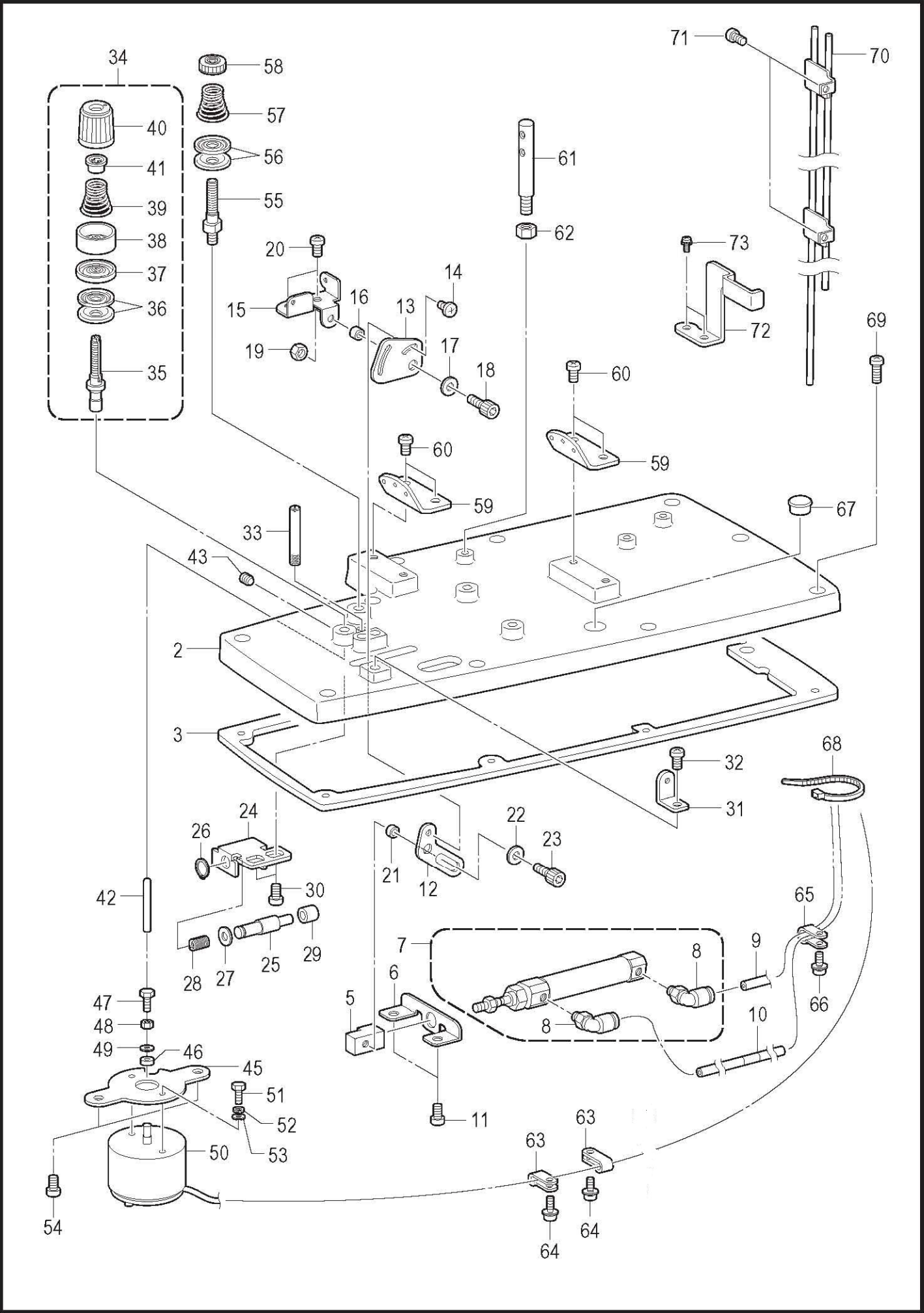
特种机系列>9820>M.分纱装置 / Spreader mechanism

序号 NO	品号CODE	名称	NAME	数量		
				00基础款	01-以00款做增	02-以00款做增
1	PF9820M1	叉板杆轴	SPREADER LEVER SHAFT	1		
2	BF310164514	螺钉M5X5	SET SCREW SOCKET (CP) M5X8	2		
3	PF9820M3	叉板杆组件A	SPREADER LEVER A ASSY	1		
5	PF9820M5	油毡	SPREADER LEVER FELT	1		
8	PF9820M8	油管压板	SPREADER TUBE CLAMP	1		
10	PF1310K21	螺钉M4X5	SCREW BIND M4X5	1		
12	PF9820M12	叉板杆组件B	SPREADER LEVER B ASSY	1		
14	PF9820M14	轴 6X15.5	SHAFT 6X15.5	2		
15	7811302	轴用挡圈C6	RETAINING RING EXTERNAL C6	2		
16	BF310164514	螺钉M5X5	SET SCREW SOCKET (FT) M5X5	2		
17	PF1310B22	螺钉M4X8	SCREW PAN M4X8	2		
18	PF1310K18	平垫圈M4	WASHER PLAIN M 4	2		
19	PF9820M19	偏心销	ECCENTRIC PIN	1		
20	PF1310K14	螺钉M3.5-5	SET SCREW (CP) M3.5-5	1		
21	PF9820M21	角块6X8	SLIDE BLOCK 6X8	2		



特种机系列>9820>N.供油润滑装置/ Lubrication

序号 NO	品号CODE	名称	NAME	数量		
				00基础款	01-以00款做增	02-以00款做增
2	PF9820N1	油板	Oil plate	1		
3	PF9820N2	油毡	linoleum	1		
10	PF1310C233	螺栓（带垫圈）	SCREW PAN (S/P WASHER) M4X8	1		
11	PF1310C233	螺钉M4X8	SCREW PAN M4X8	4		
15	PF1310C233	螺栓（带垫圈）	SCREW PAN (S/P WASHER) M4X8	1		
17	PF1310C233	螺栓（带垫圈）	SCREW PAN (S/P WASHER) M4X8	1		
19	PF1310C233	螺栓（带垫圈）	SCREW PAN (S/P WASHER) M4X8	1		
20	PF9820N20	油管压板	TUBE SUPPORT	1		
21	PF1310D239	螺栓M4X6	BOLT SOCKET M4X6	2		
23	PF1310C233	螺栓（带垫圈）	SCREW PAN (S/P WASHER) M4X8	1		
24	PF9820N24	挡油板	OIL STOPPER	1		
25	PF9820N25	油毡压板组件	FELT HOLDER ASSY	1		
27	PF9820N27	针杆油毡	N-BAR YOKE FELT	2		
28	PF9820N28	角块供油毡D	SLIDE BLOCK FELT D	1		
31	PF1310D239	螺栓M4X6	BOLT SOCKET M4X6	2		
34	PF9820N34	油管接头S	OIL JOINT S	2		
37	PF1310C233	螺栓（带垫圈）	SCREW PAN (S/P WASHER) M4X8	2		
38	PF9820N38	油板	OIL PLATE	1		
39	PF1310B22	螺钉M4X6	SCREW PAN M4X6	2		
40	PF430GG1201	油视窗	OIL GAUGE WINDOW	1		
43	PF1310C233	螺栓（带垫圈）	SCREW PAN (S/P WASHER) M4X8	4		
49	PF9820N46	上弯针导向油毡	FELT	2		
50	PF9820N50	油毡组件	FELT ASSY	1		
52	PF9820N52	油管压板	TUBE GUIDE	1		
53	PF1310D239	螺栓M4X8	BOLT SOCKET M4X8	1		
56	PF8420M-D31135	副油罐总组件	SUB-TANK UNIT	1		
58	PF9820N58	油门垫片	VALVE PACKING	1		
60	PF1900A0148	橡皮塞8	RUBBER CAP, 8	1		
67	PF9820N67	油管定位弹簧	TUBE CLIP SPRING	1		
68	PF1310C110	螺栓M4X8	BOLT SOCKET (S/P WASHER)M4X8	2		
70	PF1310C233	螺栓（带垫圈）	SCREW PAN (S/P WASHER) M4X8	4		
71	PF9820N71	油管压板B	TUBE SUPPORT B	1		
72	PF1900A0106	螺钉M5X8	SCREW PAN M5X8	1		
74	PF68425K40	油毡	FELT	1		
76	PF1310C110	螺栓（带垫圈）	SCREW PAN (S/P WASHER) M4X8	1		
81	PF9820N81	油毡	FELT	2		
82	PF9820N82	弯针座供油组件	LOOPER BASE OIL PLATE ASSY	1		
86	PF1310K21	螺钉M4X5	SCREW BIND M4X5	2		
90	PF9820N90	芯线板	GIMP THREAD WASTE PLATE	1		
91	PF9820N91	弯针油毡	LOOPER LINK FELT	1		
94	PF1310B22	螺钉M4X8	SCREW BIND M4X8	1		
96	PF9820N96	隔板	PARTITION	1		
97	PF1310D239	螺栓M4X6	BOLT SOCKET M4X6	2		
99	PF9820N99	油线夹板	CORD HOLDER	1		

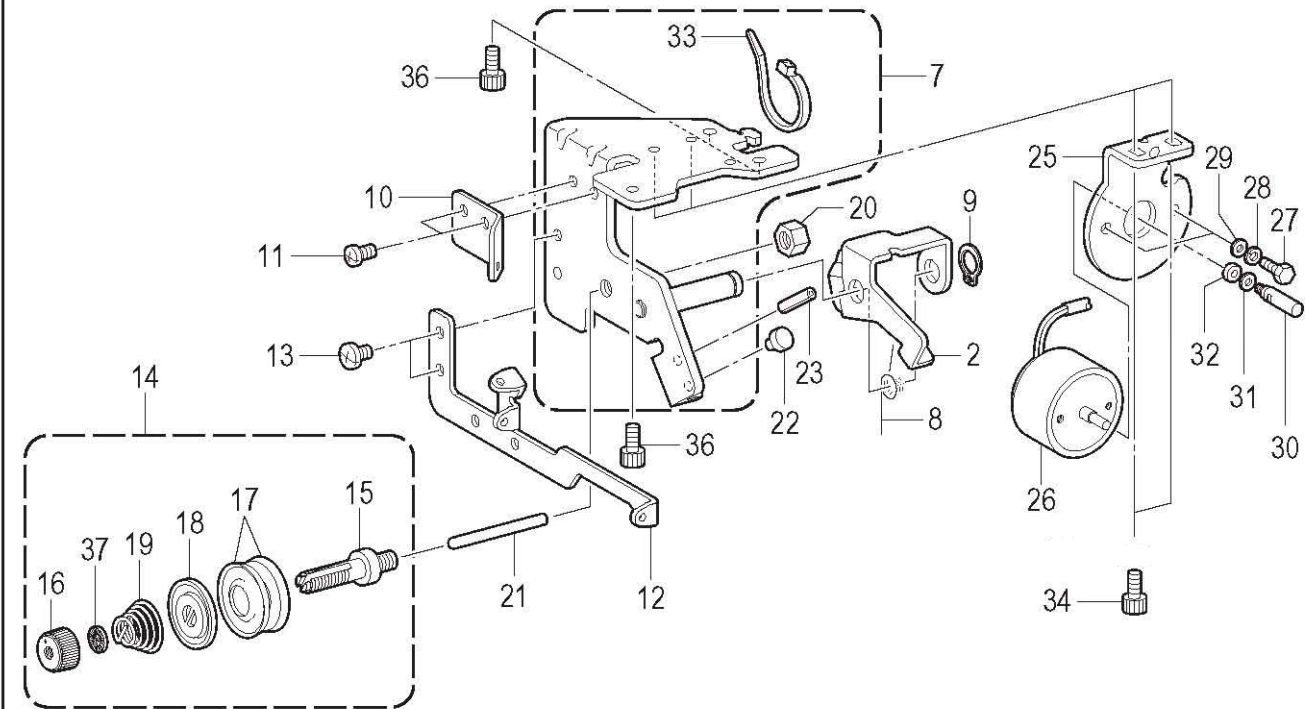


特种机系列>9820>P1.穿线装置 / Threading mechanism

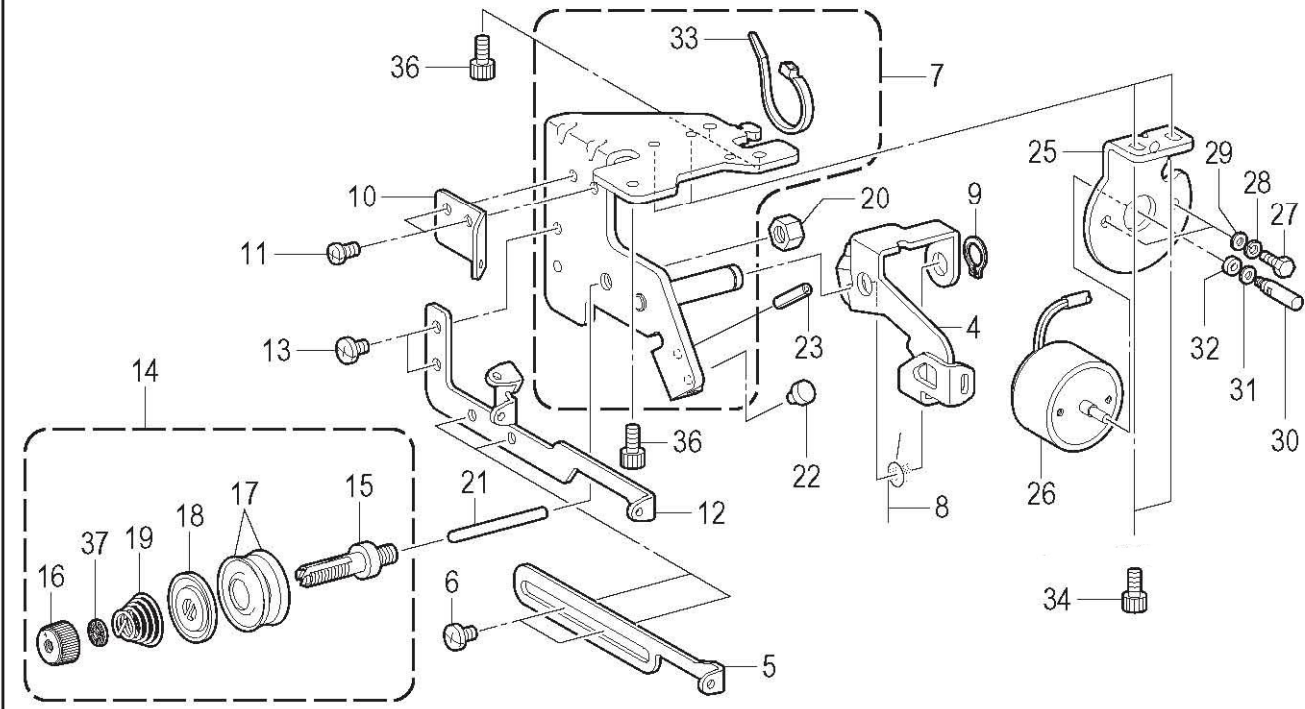
序号 NO	品号CODE	名称	NAME	数量		
				00基础款	01-以00款做增	02-以00款做增
2	PF9820P12	上盖	TOP COVER	1		
3	PF9820P13	上盖垫片	PACKING TOP COVER	1		
5	PF9820P15	气缸接头A	CYLINDER JOINT A	1		
6	PF9820P16	气缸安装板A	CYLINDER SETTING PLATE A	1		
11	PF1900A0106	螺钉M5X8	SCREW PAN M5X8	2		
12	PF9820P112	取线手杆驱动板	T-TAKE-UP LEVER DRIVING	1		
13	PF9820P113	取线手杆板	THREAD TAKE-UP LEVER PLATE	1		
14	PF1310K21	螺钉M4X5	SCREW BIND M4X5	1		
15	PF9820P115	取线手杆基台	THREAD TAKE-UP LEVER BASE	1		
16	PF9820P116	管套A	COLLAR A	1		
17	PF9820P117	垫圈 12X4. 2X1	WASHER	1		
18	PF1310C252	螺栓M4X10	BOLT SOCKET M4X10	1		
19	PF1900A0518	六角螺母M4	NUT 2 M4	1		
20	PF1900A0106	螺钉M5X8	SCREW PAN M5X8	2		
21	PF9820P121	管套B	COLLAR B	1		
22	PF9820P117	垫圈	WASHER	1		
23	PF1310C252	螺栓M4X10	BOLT SOCKET M4X10	1		
24	PF9820P124	冲击支撑板	IMPACT SUPPORT PLATE	1		
25	PF9820P125	冲击支撑杆	IMPACT SUPPORT SHAFT	1		
26	7811302	轴用挡圈C6	RETAINING RING EXTERNAL C6	1		
27	PF1310R119	平垫圈M6	WASHER PLAIN M 6	1		
28	PF9820P128	压簧A	SPRING COMPRESSION A	1		
29	PF9820P129	扣夹A	BUTTON CLAMP, A	1		
30	PF1900A0106	螺钉M5X8	SCREW PAN M5X8	2		
31	PF9820P131	面线导向A	UPPER THREAD GUIDE A	1		
32	PF1900A0106	螺钉M5X8	SCREW PAN M5X8	1		
33	PF9820P133	线导向杆A	THREAD GUIDE ROD A	1		
34	PF9820P134	夹线器组件U	TENSION U ASSY	1		
42	PF9820P142	松线销 1. 8X30	TENSION RELEASE PIN	1		
43	BF310164514	螺钉M5X5	SET SCREW SOCKET (FT) M5X5	1		
45	PF1310L09	电磁铁安装板	SETTING PLATE, SOLENOID	1		
50	PF9820P150	面线松线电磁铁	U-TENSION RELEASE SOLENOID			
51	PF1310J05	螺栓M4X8	BOLT M4X8	2		
52	9820A46弹簧垫圈	弹簧垫圈2-4	WASHER SPRING 2-4			
53	PF1310K18	平垫圈M4	WASHER PLAIN M 4	2		
54	PF1900A0106	螺钉M5X8	SCREW PAN M5X8	2		
55	PF9820P155	夹线螺杆	TENSION STUD	1		
59	PF9820P159	三眼导线板	SEWING THREAD RETAINER GUIDE	2		
60	PF1900A0106	螺钉M5X8	SCREW PAN M5X8	4		
61	PF9820P161	穿线杆	THREAD SPOOL PIN	1		
62	PF22520706	六角螺母M5	NUT 1 M5	1		
64	PF1310C233	螺栓（带垫圈）	SCREW PAN (S/P WASHER) M4X8	3		
66	PF1310C233	螺栓（带垫圈）	SCREW PAN (S/P WASHER) M4X8	1		
67	PF9820A55	橡皮塞10. 5	RUBER CAP, 10. 5	1		

69	PF1790S0102	螺钉M5X12	SCREW PAN M5X12	9		
70	PF9820P170	2连线导向管	2 PEDAL THREAD GUIDE PIPE	1		
71	PF1900A0106	螺钉M5X8	SCREW PAN M5X8	2		
72	PF9820P172	导向管基座	PIPE CLAMP PLATE	1		
73	PF1310C233	螺钉M4X8	SCREW PAN M4X8	2		

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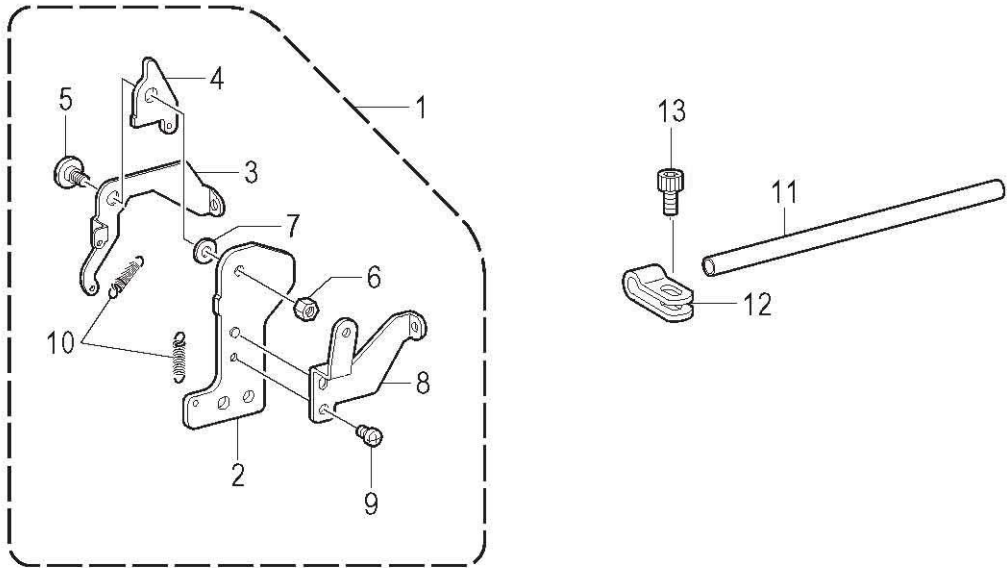
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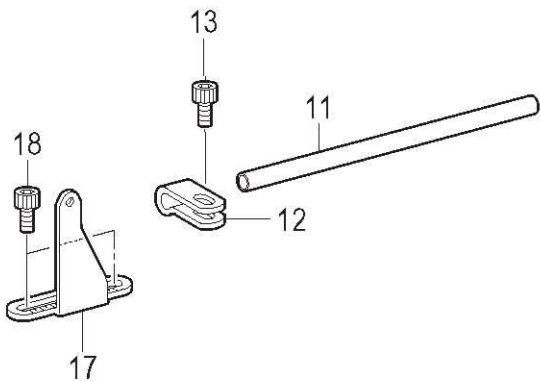
特种机系列>9820>P2.穿线装置 / Threading mechanism

序号 NO	品号CODE	名称	NAME	数量		
				00基础款	01-以00款做增	02-以00款做增
2	PF9820P22	底线松线板	L-THREAD RELEASE PLATE	1	-1	
4	PF9820P24	底线取线手柄	L-THREAD TAKE-UP GUIDE LENER		1	
5	PF9820P25	底线导向C	LOWER THREAD GUIDE C		1	
6	PF1310K21	螺钉M4X5	SCREW BIND M4X5		2	
7	PF9820P27	底线调节板	L-THREAD GUIDE ADJUST PLATE	1		
8	PF9820P28	弹簧B	TWIST SPRING B	1		
9	1310C311	轴用挡圈C8	RETAINING RING EXTERNAL C8	1		
10	PF9820P210	底线导向A	LOWER THREAD GUIDE A	1		
11	PF1310K21	螺钉M4X8	SCREW PAN M4X8	2		
12	PF9820P212	底线导向B	LOWER THREAD GUIDE B	1		
13	PF1310K21	螺钉M4X5	SCREW BIND M4X5	2		
14	PF9820P214	底线夹线杆组件	L-THREAD TENSION SHAFT ASSY	1		
20	PF1310D142	螺母M6	NUT (FT), M6	1		
21	PF9820P221	松线销 1.8X22	TENSION RELEASE PIN	1		
22	31016240123	剪刀定位	U-THREAD TRIMMER STOPPER	1		
25	PF9820P225	松线电磁铁安装板	LOWER SOLENOID SETTING PLATE	1		
27	PF1310J05	螺栓M4X8	BOLT M4X8	2		
28	9820A46	弹簧垫圈	WASHER SPRING 2-4	2		
29	PF1310K18	平垫圈M4	WASHER PLAIN M 4	2		
34	PF1310C110	螺栓M4X8	BOLT SOCKET M4X8	2		
36	PF1310C252	螺栓M4X10	BOLT SOCKET M4X8	3		

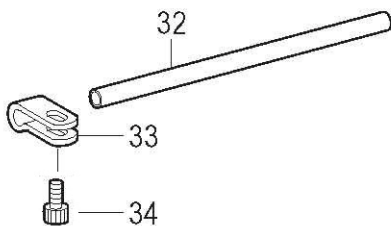
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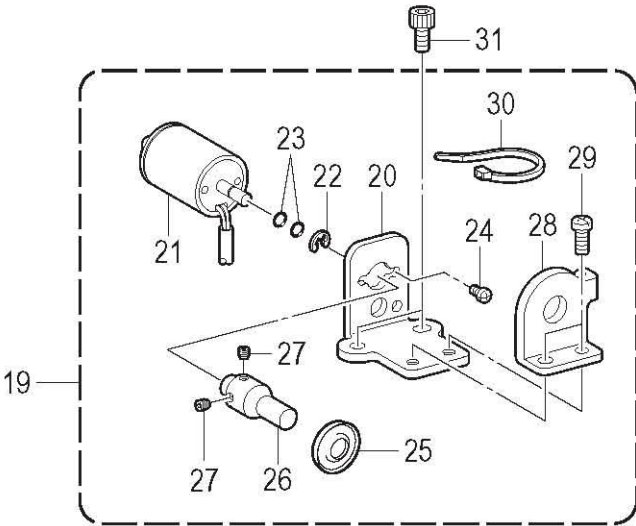
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< 用于底线 / For lower thread >



< -02 用于芯线 / For -02 gimp thread >

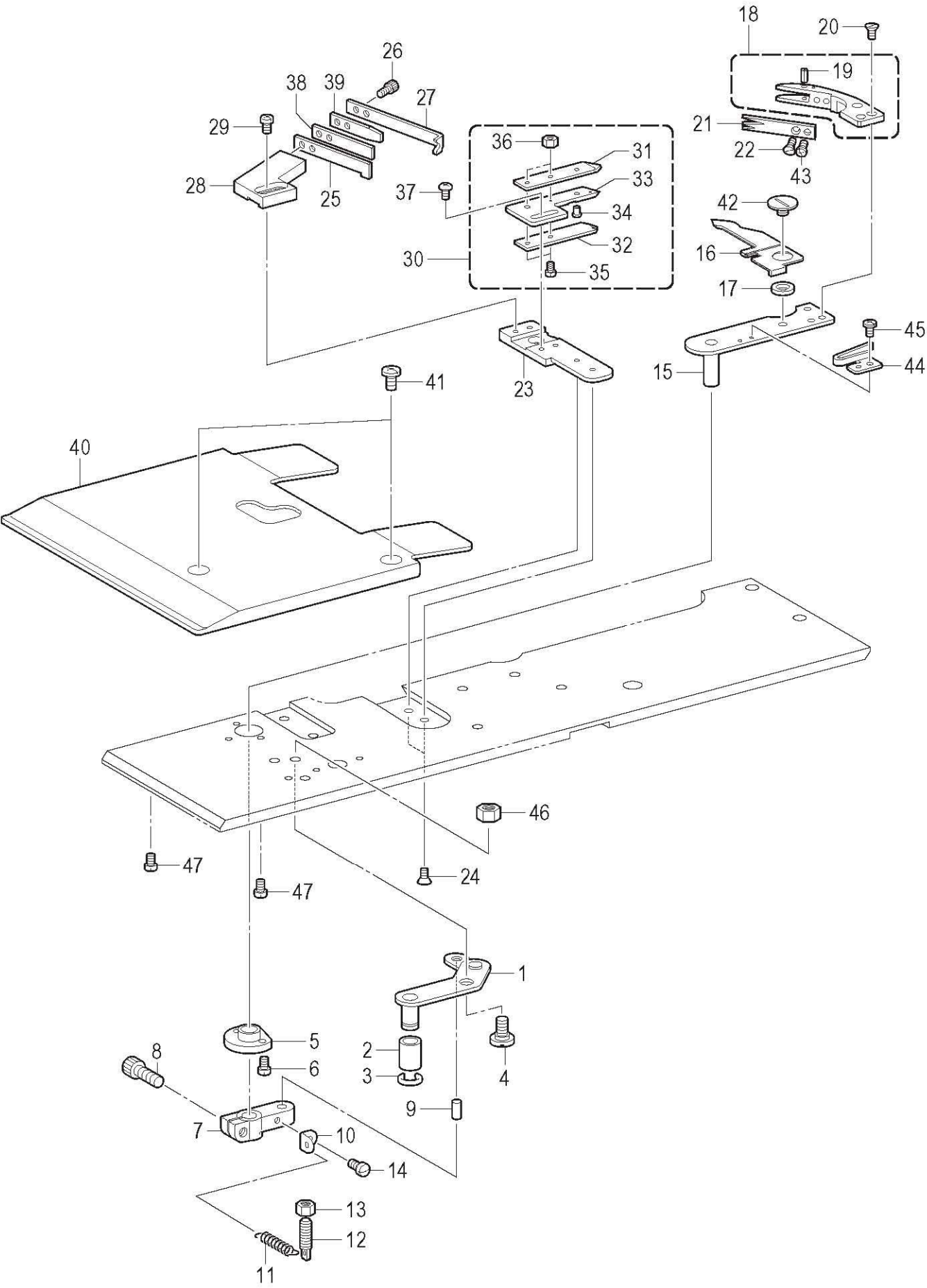


特种机系列>9820>P3.穿线装置 / Threading mechanism

序号 NO	品号CODE	名称	NAME	数量		
				00基础款	01-以00款做增	02-以00款做增
1	PF9820P31	芯线过线手柄组件	GIMP THREAD TAKE-UP G-L ASSY		1	
11	PF9820P311	芯线导向管	GIMP THREAD GUIDE PIPE	1		
12	PF9820P312	导线管夹	THREAD GUIDE PIPE SUPPORT	1		
13	PF1310C110	螺钉M4X8	SCREW PAN M4X8	1		
17	PF9820P317	芯线导向J	GIMP THREAD GUIDE J	1	-1	
18	PF1310C110	螺栓M4X8	BOLT SOCKET M4X8	2	-2	
20	PF9820P320	芯线夹板	GIMP THREAD CLAMP PLATE			1
21	PF9820P321	芯线电磁铁	GIMP THREAD SOLENOID			1
24	PF9820P324	螺钉M2.6X4	SCREW PAN M2.6X4			2
25	PF9820P325	夹线盘	DISC, TENSION			1
26	PF9820P326	芯线轴	GIMP THREAD SHAFT			1
27	BF70033	螺钉M3X3	SET SCREW SOCKET (CP) M3X3			2
28	PF9820P328	芯线夹	GIMP THREAD CLAMP			1
29	PF1310K21	螺钉M4X8	SCREW PAN M4X8			2
31	PF1310C110	螺栓M4X8	BOLT SOCKET M4X8			2
32	PF9820P311	芯线导向管	GIMP THREAD GUIDE PIPE	1		
33	PF9820P312	导线管夹	THREAD GUIDE PIPE SUPPORT	1		
34	PF1310C110	螺钉M4X8	SCREW PAN M4X8	1		

Q1 . 切线装置 / Thread trimmer mechanism

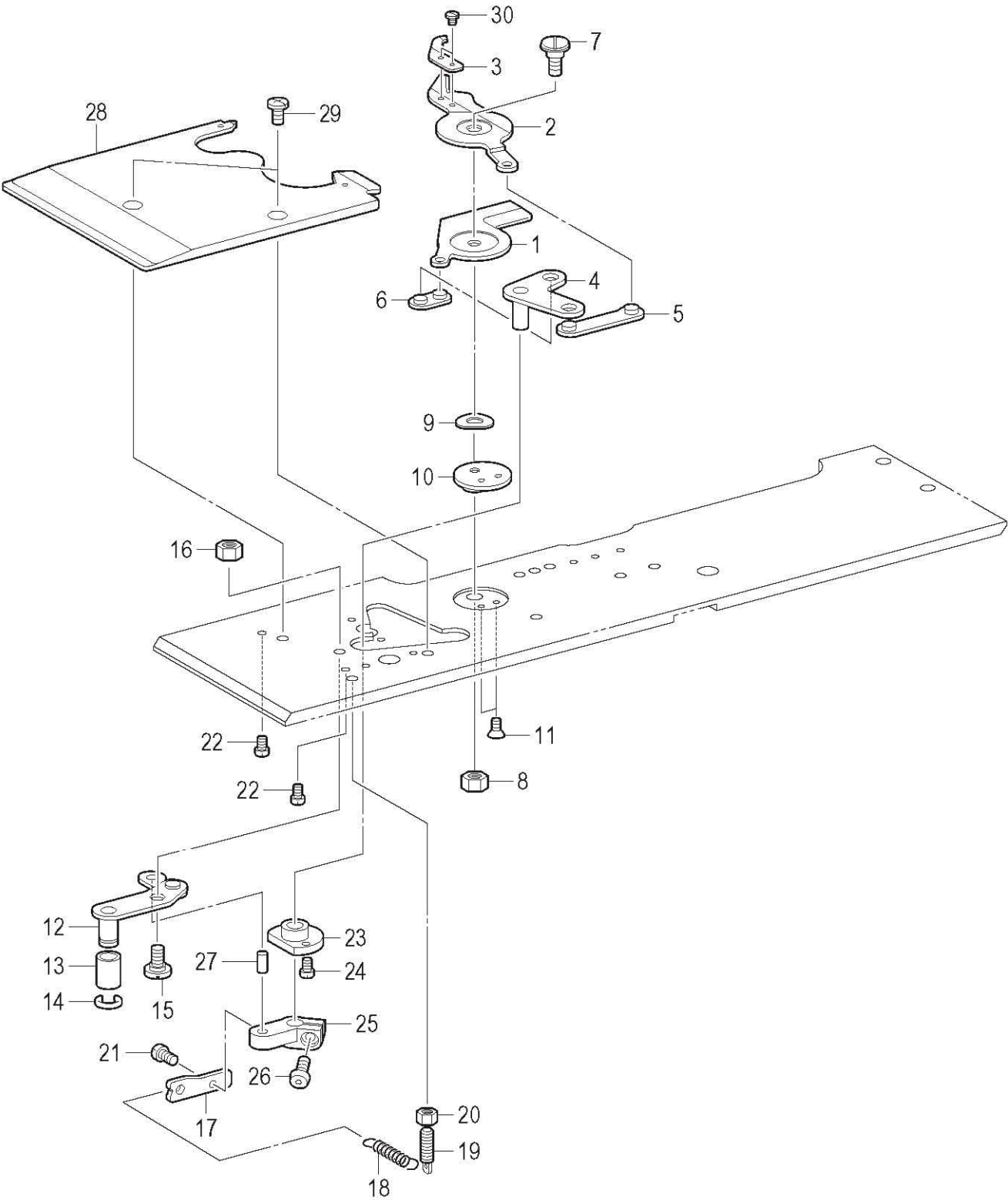
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特种机系列>9820>Q1.切线装置 / Thread trimmer mechanism

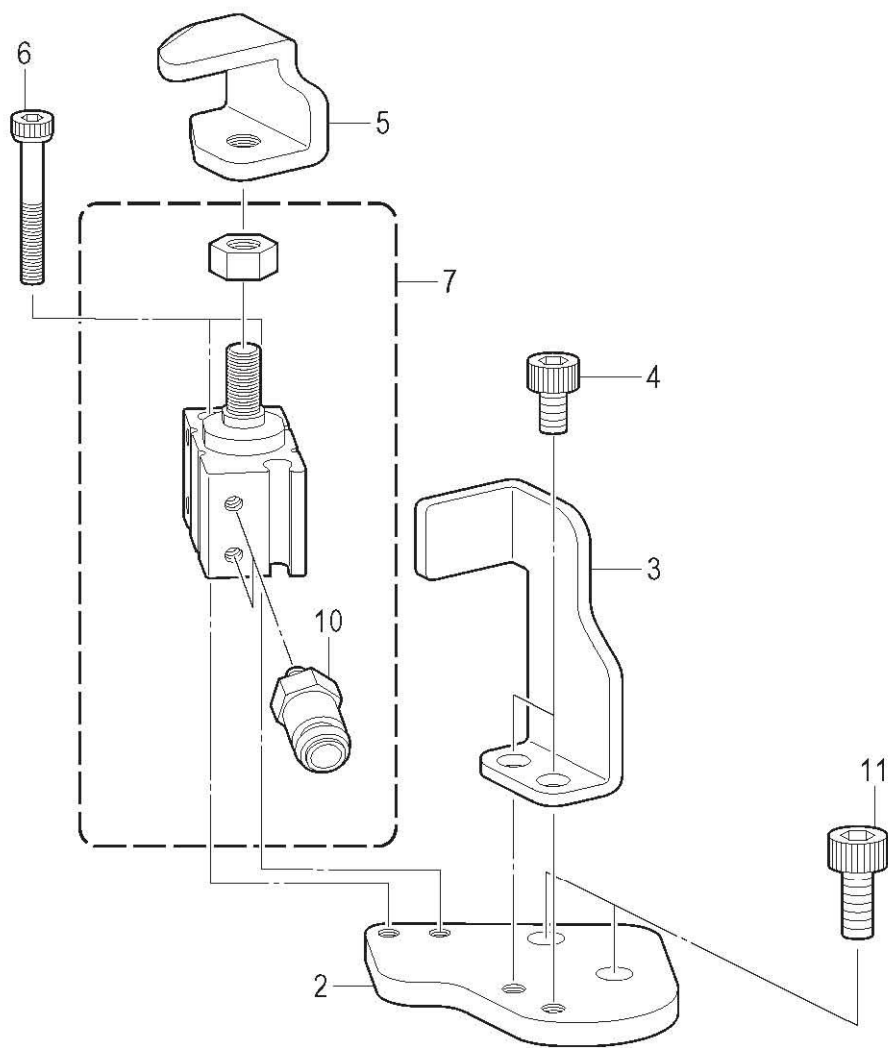
序号 NO	品号CODE	名称	NAME	数量		
				00基础款	01-以00款做增	02-以00款做增
1	PF9820Q11	线连接杆组件	THREAD TRIMMER LINK LEVER		1	
2	PF9820Q12	连接杆滚轮	LINK LEVER ROLLER		1	
3	2052	挡圈	STOP RING		1	
4	PF9820Q14	段螺钉M4	SHOULDER SCREW M4		1	
5	PF9820Q15	切线臂管套	BUSH TR TRIMMER ARM		1	
6	PF9820Q16	螺钉M2. 6X5	SCREW PAN M2. 6X5		2	
7	PF9820Q17	切线杆臂	THREAD CUTTER LEVER ARM		1	
8	PF1310C252	螺栓M4X10	BOLT SOCKET M4X10		1	
9	PF9820Q19	针销4X8	NEEDLE PIN, 4X8		1	
10	PF9820Q110	弹簧挂钩	SPRING HOOK		1	
11	PF9820Q111	切线弹簧	SPRING, EXTENSION		1	
12	PF9820Q112	弹簧挂钩	SPRING HOOK		1	
13	PF8420M-D30716	螺母M3. 5	NUT 1 M3. 5		1	
14	PF9820Q16	螺钉M2. 6X5	SCREW PAN M2. 6X5		1	
18	PF9820Q118	动刀组件	MOVABLE KNIFE ASSY		1	
25	PF9820Q125	定刀	FIXED KNIFE			
40	PF9820Q140	压板U	PRESSER PLATE U		1	
41	PF1310K21	螺钉M4X5	SCREW BIND M4X5		2	
46	PF1310L06	六角螺母M4	NUT 3 M4		1	
47	PF1310C248	螺钉M3X4	SCREW PAN M3X4		2	

< -02 >



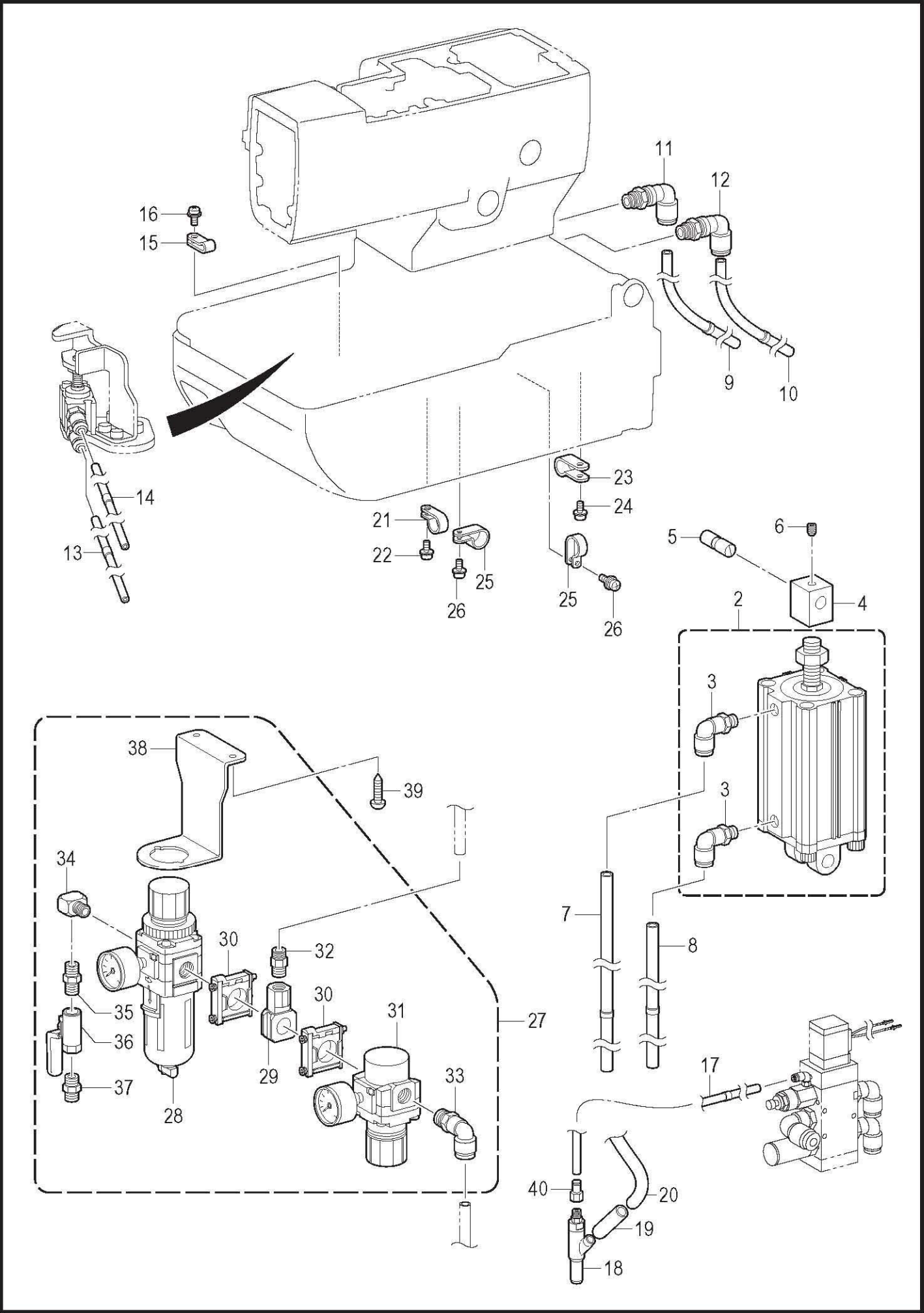
特种机系列>9820>Q2.切线装置 / Thread trimmer mechanism

序号 NO	品号CODE	名称	NAME	数量		
				00基础款	01-以00款做增	02-以00款做增
1	PF9820Q21	动刀R	MOVABLE KNIFE R			1
2	PF9820Q22	动刀L	MOVABLE KNIFE L			1
3	PF9820Q23	挡线器	THREAD HANDLER			1
4	PF9820Q24	动刀驱动板	MOVABLE KNIFE DRIVING PLATE			1
5	PF9820Q25	切线连接组件A	THREAD TRIMMER LINK A ASSY			1
6	PF9820Q26	切线连接组件B	THREAD TRIMMER LINK B ASSY			1
7	PF9820Q27	段螺钉M4	SHOULDER SCREW, M4			1
8	PF1310L06	六角螺母M4	NUT 2 M4			1
9	PF9820Q29	波纹垫圈	WAVE WASHER			1
10	PF9820Q210	切刀支撑圈	KNIFE SUPPORT WASHER			1
11	BF320267041	螺钉3. 18	SCREW 3. 18			2
12	PF9820Q212	切线连接杆组件J	THREAD TRIMMER L-LEVER J			1
13	PF9820Q12	连接杆滚轮	LINK LEVER ROLLER			1
15	PF9820Q14	段螺钉M4	SHOULDER SCREW M4			1
16	PF1310L06	六角螺母M4	NUT 3 M4			1
17	PF9820Q217	弹簧挂钩	SPRING HOOK			1
18	PF9820Q218	切线弹簧	THREAD TRIMMER SPRING			1
19	PF9820Q112	弹簧挂钩	SPRING HOOK			1
20	PF8420M-D30716	螺母M3. 5	NUT 1 M3. 5			1
21	PF9820Q16	螺钉M2. 6X5	SCREW PAN M2. 6X5			1
22	PF1310C248	螺钉M3X4	SCREW PAN M3X4			2
23	PF9820Q223	切线臂管套	BUSH TR TRIMMER ARM			1
24	PF9820Q16	螺钉M2. 6X5	SCREW PAN M2. 6X5			2
25	PF9820Q225	切线杆臂B	THREAD TRIMMER LEVER ARM B			1
26	PF9820Q226	螺钉M4X10	SCREW, BUTTON HEAD M4X10			1
27	PF9820Q19	针销4X8	NEEDLE PIN, 4X8			1
28	PF9820Q228	压板JU	WORK CLAMP PLATE JU			1
29	PF1310K21	螺钉M4X5	SCREW BIND M4X5			2
30	PF9820Q230	螺钉SM2. 38	SCREW, SM2. 38			2



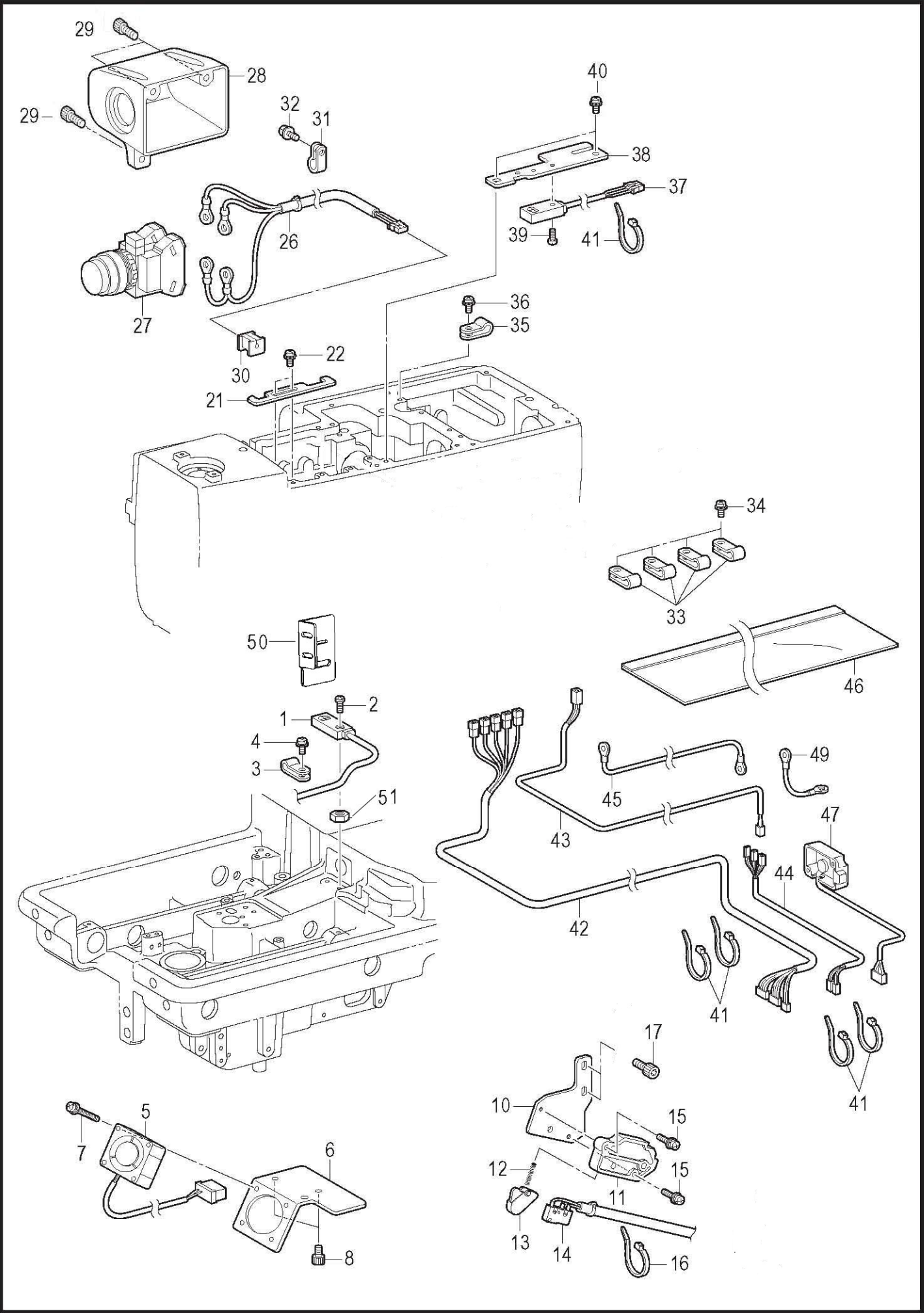
特种机系列>9820>R.面线剪切装置 / Upper thread trimmer mechanism

序号 NO	品号CODE	名称	NAME	数量		
				00基础款	01-以00款做增	02-以00款做增
2	PF9820R2	气缸安装板	CYLINDER SETTING PLATE	1		
3	PF9820R3	气锤导向板	HAMMER GUIDE PLATE	1		
4	PF1310D239	螺栓M4X6	BOLT SOCKET M4X6	2		
5	PF9820R5	气锤	HAMMER	1		
6	PF9820R6	螺栓 M3X25 CQ2	BOLT, CQ2 M3X25	2		
10	PF9820R10	接头 KJH04-M3	JOINT KJH04-M3	2		
11	PF1310C266	螺栓M5X12	BOLT SOCKET M5X12	2		



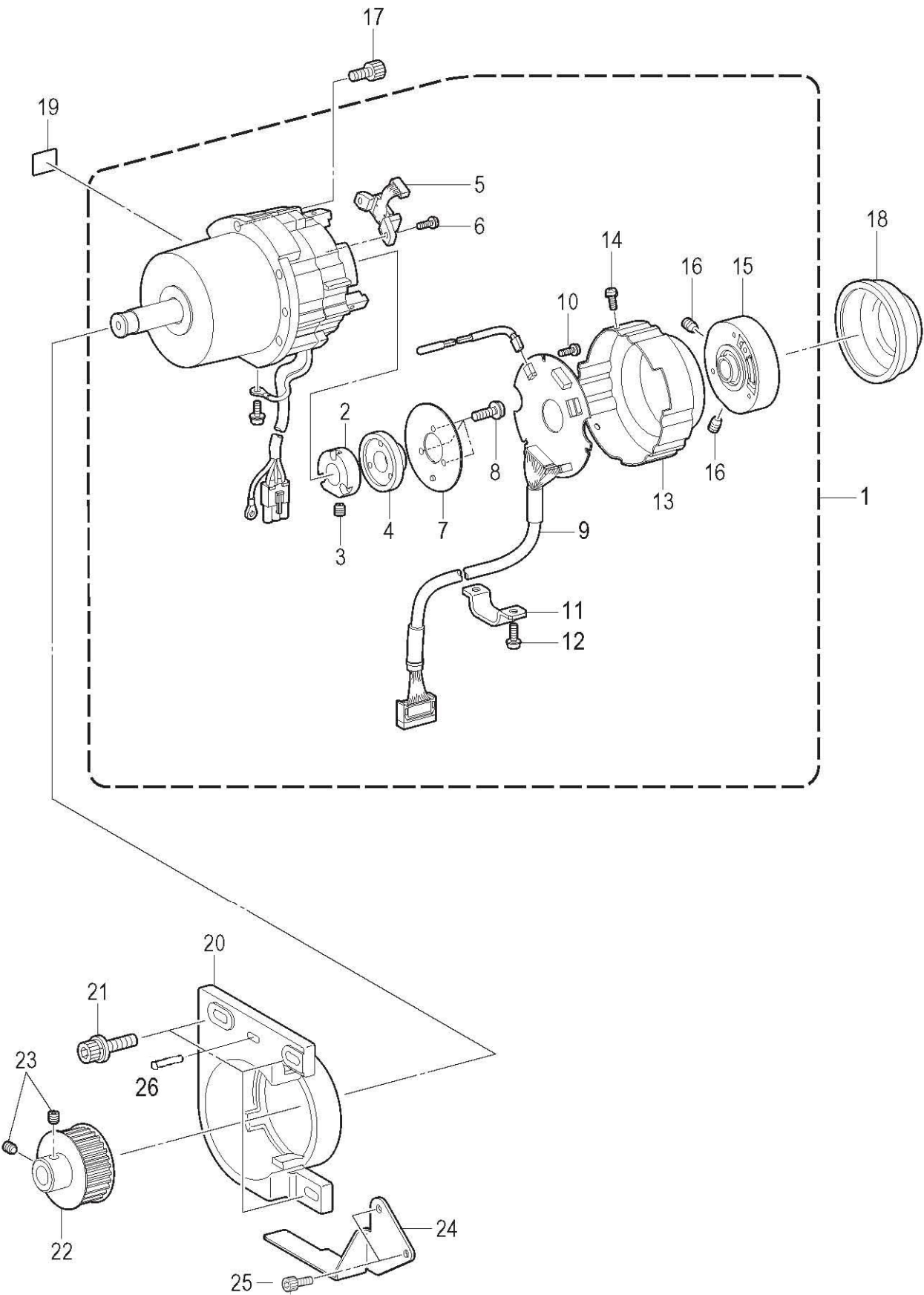
特种机系列>9820>U1.空压装置 / Air pressure mechanism

序号 NO	品号CODE	名称	NAME	数量		
				00基础款	01-以00款做增	02-以00款做增
2	9820U12	气缸组件63X100	CYLINDER ASSY, 63X100			
3	9820U13	弯管10-4	ELBOW 10-4			
4	PF9820U14	气缸连接	CYLINDER ROD	1		
5	PF9820U15	气缸连接轴	CYLINDER ROD SHAFT	1		
6	PF1900A0204	固定螺钉M6X8	SET SCREW SOCKET (CP) M6X8	1		
11	9820U111	弯管 KQ2LE10-5	UNION KQ2LE10-5			
12	9820U111	弯管 KQ2LE10-6	UNION KQ2LE10-6			
16	PF1310D239	螺栓 (带垫圈)	SCREW PAN (S/P WASHER) M4X8	1		
18	PF9820U118	文吐里管	VENTURI TUBE	1		
20	PF9820U120	布屑管	KNIFE TRASH TUBE	1		
22	PF1310C233	螺栓 (带垫圈)	SCREW PAN (S/P WASHER) M4X8	1		
24	PF1310C233	螺栓 (带垫圈)	SCREW PAN (S/P WASHER) M4X12	1		
26	PF1310C233	螺栓 (带垫圈)	SCREW PAN (S/P WASHER) M4X12	2		
28	PF9820U128	FR复合件AW30	FR UNIT AW30			
29	PF9820U129	T隔板	T SPACER			
30	PF9820U130	隔板	SPACER			
31	PF9820U131	R复合件AR30	R UNIT AR30			
32	PF9820U132	管接头08-PT1/4	HALF UNION, 08-PT1/4			
33	9820U13	弯管 KQ2L10-02S	ELBOW KQ2L10-02S			
34	9820U134	接管PT 1/4	ELBOW PT 1/4	1		
38	PF9820U138	安装板	SETTING PLATE	1		



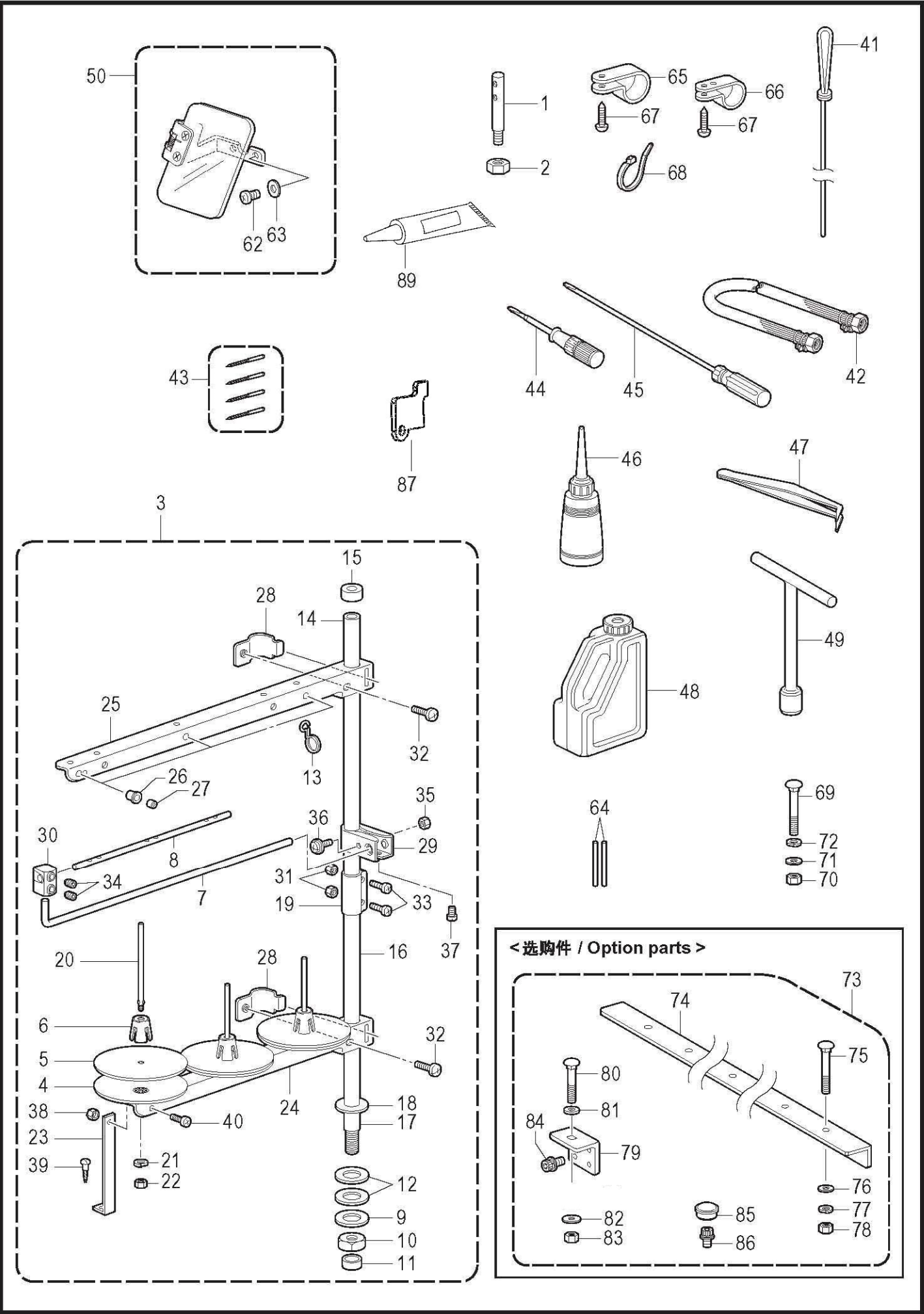
特种机系列>9820>V.电气部品装置 / Power supply equipment mechanism

序号 NO	品号CODE	名称	NAME	数量		
				00基础 款	01-以00 款做增	02-以00 款做增
1	PF9820V1	Y原点感应器	Y-POSITION SENSOR			
2	PF1790S0519	螺钉M3X8	SCREW PAN M3X8	1		
4	PF1310C233	螺栓（带垫圈）	SCREW PAN (S/P WASHER) M4X8	2		
5	PF9820V5	DC风扇马达组件40	DC FAN MOTOR ASSY 40	1		
6	PF9820V6	风扇支架	FAN HOLDER	1		
7	PF1310Q08	螺栓M3X20DB	SCREW PAN (S/P WASHER) M3X20	4		
8	PF1310C110	螺栓M4X8	BOLT SOCKET M4X8	2		
10	PF9820V10	安全开关板	SAFETY SWITCH PLATE	1		
11	PF9820V11	安全开关基座	SAFETY SWITCH BASE	1		
12	PF9820V12	开关弹簧	SAFETY SWITCH SPRING	1		
13	PF9820V13	开关手柄	SAFETY SWITCH LEVER	1		
14	PF9820V14	头部开关组件	SWITCH ASSY MACHINE HEAD			
15	PF1900A0319	螺栓（带垫圈）M3X12	SCREW, PAN (S/P W) M3X12	2		
17	PF1310C110	螺栓M4X8	BOLT SOCKET M4X8	2		
21	PF9820V21	电线压板	CORD HOLDER	1		
22	PF1310C233	螺钉M4X8	SCREW PAN M4X8	2		
26	PF9820V26	停止开关接线	STOP SWITCH HARNESS			
28	PF9820V28	开关罩	SWITCH COVER	1		
29	PF1310C110	螺栓（带垫圈）	SCREW PAN (S/P WASHER) M4X8	3		
30	PF9820V30	电线套	CORD BUSH	1		
32	PF1310C233	螺栓（带垫圈）	SCREW PAN (S/P WASHER) M4X8	1		
34	PF1310C233	螺栓（带垫圈）	SCREW PAN (S/P WASHER) M4X8	4		
36	PF1310C233	螺栓（带垫圈）	SCREW PAN (S/P WASHER) M4X8	1		
37	PF9820V37	针摆感应器组件	ZIGZAG SENSOR ASSY			
38	PF9820V38	感应器安装板	SENSOR SETTING PLATE	1		
39	PF1310N06	螺钉M3X8	SCREW PAN M3X8	1		
40	PF1310C233	螺钉M4X8	SCREW PAN M4X8	2		
42	PF9820V42	电线组件	CONNECT HARNESS ASSY	1		
45	PF9820V45	接地线700	GROUND WIRE 700	1		
47	PF9820V47	头部检出复合件	HEAD DETECTION UNIT ASSY	1		
50	PF9820V50	Y感应器安装板	Y inductorium plate	1		
51	PF1310A19	螺母M3	NUT 3 M3	1		



特种机系列>9820>X.马达装置 / Motor mechanism

序号 NO	品号CODE	名称	NAME	数量		
				00基础款	01-以00款做增	02-以00款做增
1	PF9820X1	马达组件CDD	MOTOR ASSY CDD HATOME	1		
17	PF1310B03	螺栓M5X16	BOLT SOCKET M5X16	5		
20	PF9820X20	马达支架	MOTOR HOLDREER	1		
21	PF9820A49	螺栓（带垫圈）M8X30	BOLT SOCKET (S/P	3		
22	PF9820C18	同步手轮组件	TIMING PULLEY ASSY	1		
23	1310B08	固定螺钉M6X6	SET SCREW SOCKET (FT) M6X6	2		
24	PF9820X24	皮带导向	BELT GUIDE	1		
25	PF1310C110	螺钉M4X8	SCREW PAN M4X8	2		
26	9820A13	弹簧销AW5X10	SCREW PAN M4X9	1		



特种机系列>9820>Z.附件 / Accessories

序号 NO	品号CODE	名称	NAME	数量		
				00基础款	01-以00款做增	02-以00款做增
1	PF9820P161	穿线杆	THREAD SPOOL PIN	1		
2	PF22520706	六角螺母M5	NUT 2 M5	1		
3	PF9820Z3	线架组件3DRTHF	COTTON STAND ASSY 3DRTHF	1		
41	PF9820Z41	穿线器	THREADER	1		
43	PF9820B21	<风琴牌机针D0 x	<Organ Needle D0 x 558-NY2>	4		-4
43	PF9820B63	机针组SA4857(4枚)	NEEDLE 4PIECE ASSY, SA4857			4
44	PF68425Z103	起子3. 4X70	SCREW-DRIVER, 3. 4X70	1		
45	PF68425Z104	起子 5. 5X190	SCREW-DRIVER 5. 5X190	1		
46	PF68425Z134	油壶组件	OILER ASSY	1		
47	BF700M1916	镊子	PINCETTE	1		
48	PF55501022	油罐组件	OIL TANK ASSY	1		
49	PF9820Z49	套筒扳手	SOCKET WRENCH	1		
50	PF1310R88	护眼板组件D	EYE GUARD SET, D	1		
62	PF1310C227	螺钉M4X6	SCREW PAN M4X6	2		
64	PF9820Z64	销4	PIN 4	2		
80	PF430GZ95	螺栓M6X60	BOLT, M6X60	8		
81	PF9820A16	橡皮垫	RUBER SHEET	4		
82	PF19000119	平垫圈L6	WASHER PLAIN L 6	4		
83	PF19000120	电控及油盘固定螺母	NUT 1 M6	8		
84	9820Z84	螺栓M8X25	BOLT SOCKET (S/P	16		
85	PF9820Z85	橡皮塞12. 5	RUBBER CAP, 12. 5	8		
86	1310D259	螺栓 (带垫圈) M6X16	BOLT SOCKET (S/P	3		
87	PF9820Z87	定位规	location plate	1		
89	PF9820Z89	润滑脂	grease	0. 1		